

## CHEMICAL RESISTANCE

Thermoplastics, thermosets and elastomers have outstanding resistance to a wide range of chemical reagents. Such resistance, however, is a function both of temperatures and concentration, and there are many reagents which can be handled for limited temperature ranges and concentrations. In borderline cases, it will be found that there is limited attack, generally resulting in some swelling due to absorption. There are also many cases where some attack will occur under specific conditions, but for many such applications, the use of plastic will be justified on economic grounds when considered against alternative materials. Resistance is often affected (and frequently reduced) when handling a number of chemicals or compounds containing impurities. For this reason, when specific applications are being considered, it may be worthwhile to carry out tests using the actual product that will be encountered in service.

The data in the following tables were obtained from numerous sources in the industry. The information is based primarily on the immersion of unstressed strips in the chemicals at ambient temperatures, and to a lesser degree on field experience. The end user should be aware of the fact that actual service conditions will affect the chemical resistance.

All data provided is based on testing at temperatures between 20°C (68°F) and 23°C (73°F).

### RATINGS

A*	Excellent — No Effect
B	Good — Minor Effect
C	Fair — Data Not Conclusive, Testing Recommended
D	Not Recommended

\*An "A" rating does NOT guarantee that pipe can be used at its pressure rating and yield the identical life expectancy with this chemical as compared to water alone.

# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS					GASKETS				ALLOYS			
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
APPROX. SP. GR. AT 100% CONCEN-TRATION													
Acetaldehyde*, CH <sub>3</sub> CHO	D	D	B	C	D	A	D	D	C	D	C	A	A
Acetaldehyde Aqueous 40%, CH <sub>3</sub> CONH <sub>2</sub>	D	D	A	D	D	A	D	B	A	C	B	A	B
Acetamide	D	D	A	A	D	A	D	C	A	C	B	A	B
Acetate Solvents, Crude	D	D	D	A	B	A	D	C	D	D	D	A	B
Acetate Solvents, Pure	D	D	D	A	B	A	D	C	D	D	D	A	B
Acetic Acid* 05%													
Acetic Acid* 10%	A	A	A	A	A	A	B	A	A	B	B	A	B
Acetic Acid* 20%	A	B	A	A	A	A	B	C	B	B	B	A	A
Acetic Acid* 30%	A	A	A	A	A	A	B	C	B	B	B	A	A
Acetic Acid* 50%	A	A	A	A	A	A	C	B	A	C	A	A	A
Acetic Acid* 60%	A	B	B	A		A	B	C	C	C		A	
Acetic Acid* 80%	B	B	C	A		B	D	B	C	C		A	A
Acetic Acid Glacial* 100%, CH <sub>3</sub> COOH	1.05	D	D	B	B	A	A	D	B	C	D	A	B
Acetic Aldehyde (Acetaledehyde)	1.08	D	C	B	B	A	A	D	A	C	D	C	
Acetic Anhydride, (CH <sub>3</sub> CO) <sub>2</sub> O							C	D	C	B	C	A	B
Acetic Ester (See Ethyl Acetate)						A		D	B	D	D	D	
Acetic Ether (See Ethyl Acetate)						A		D	B	D	D	D	
Acetol						A		D	B	D	D	D	
Acetone*, CH <sub>3</sub> -CO-CH <sub>3</sub>	0.8	D	D	B	D	B	C	A	C	C	C	A	A
Acetonitrile (Methyl Cyanide)		D	B	A		A	A	D	A	C	B	A	B
Acetophenone, C <sub>6</sub> H <sub>5</sub> COCH <sub>3</sub>	1.03	D	D	A	A		A	D	D	A	D	C	A
Acetyl Acetone				D			A	D	D	A	D	D	A
Acetyl Benzene				A			A	D	D	A	D	D	
Acetyl Bromide				A			A	D	D	A	D	D	
Acetyl Chloride, CH <sub>3</sub> COCl	1.1	D	D	A	A		A	C	D	D	C	D	B
Acetyl Oxide						A		D	B	B	C	D	
Acetyl Propane						A		D	B	D	D	D	
Acetylene, HC-CH		C	C	A	A		A	B	A	B	A	C	A
Acetylene Dichloride						A		A	D	D	D	D	
Acetylene Tetrachloride						A		A	D	D	D	D	
Acid Mine Water	A	A	B	A		A		A					
Acrylic Acid	D	D	B	A		A							

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	PVC	POLY-PROPYLENE (PP)	POLY-VINYLDENE FLUORIDE (PVDF)	POLY-ETHYLENE (PE)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	HYPALON	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
APPROX. SP. GR. AT 100% CONCENTRATION	D	D	B	A	D	A	D	D	D	C	C	C	A	B	
Acrylic Emulsions*															
Acrylonitrile, $\text{CH}_2=\text{CHCN}$	D	D	B	A	A	A	D	D	D	C	C	C	A		
Adipic Acid Aqueous	A	A	A	A	A	A	A	A	A	A	A	A			
Air	A	A	A	A	A	A	D	A	A	A	A				
Alcohol (See Ethyl Alcohol)								B	A	A	A				
Alcohol, Allyl	D	D	A	A	A	A	D	B	S	A	A	A	A		
Alcohol, Amyl, $\text{C}_4\text{H}_9\text{CH}_2\text{OH}$	C	B	A	A	A	A	A	A	A	A	A	A	A	A	A
Alcohol, Benzyl, $\text{C}_6\text{H}_5\text{CH}_2\text{OH}$	D	D	A	A	D	A	A	A	C	C	D	A	A	A	A
Alcohol, Butyl, $\text{C}_3\text{H}_7\text{CH}_2\text{OH}$	.806	C	A	A	B	A	A	A	D	A	A	A	A	A	A
Alcohol, Diacetone, $(\text{CH}_3)_2\text{COHCH}_2\text{COCOCH}_3$	D	A	C	B	A	A	A	D	A	C	A	A	A	A	A
Alcohol, Ether									B	A	C	C	B		
Alcohol, Ethyl, $\text{CH}_3\text{CH}_2\text{OH}$		A	A	A	A	A	A		B	A	A	A	A	A	A
Alcohol, Hexyl, $\text{C}_5\text{H}_{11}\text{CH}_2\text{OH}$		A	A	A	A	A	A		A	A	B	A	A	A	A
Alcohol, Isobutyl, $\text{C}_3\text{H}_7\text{CH}$		A	A	A	B	A	A		A	A	A	B	A	A	A
Alcohol, Isopropyl, $\text{C}_2\text{H}_5\text{CH}_2\text{OH}$		A	A	A	B	A	A		A	A	A	B	A	A	A
Alcohol, Methyl, $\text{CH}_3\text{OH}$		A	D	A	A	A	A		D	A	A	B	A	A	A
Alcohol, Octyl, $\text{CH}_3\text{CH}_2\text{CH}_2\text{OH}$		A	A	A	A	A	A		A	A	A	A	A	A	A
Alcohol, Polyvinyl		A	A	A	A	A	A		A	A	A	A			
Alcohol, Propargyl		A	A	A	A	A	A		A	A	A	A			
Alcohol, Propyl, $\text{C}_2\text{H}_5\text{CH}_2\text{OH}$		A	A	A	A	A	A		A	A	A	A			
Aldehyde							A		D	A	C	D			
Alkanes							A		A	D	A	D			
Alkazene							A		B	D	D	D			
Allyl Aldehyde							A		A	B	B	B			
Allyl Bromide							A		B	D	D	D			
Allyl Chloride		D			A	A	B		B	D	D	D	A	A	A
Allyl Trichloride		A	A	A	A	A	A		A	A	A	D	A	A	A
Alum		D	D	A	A	A	A		A	A	A	A			
Alum, Ammonium		A	A	A	A	A	A		A	A	A	A			
Alum, Chrome		A	A	A	A	A	A		A	A	A	A			
Alum, Potassium		A	A	A	A	A	A	B	A	A	A	A			
Aluminum, Acetate				A	A	A	A		C	A	B	B			
Aluminum, Ammonium Sulfate				A	A	A	A		A	A	B	B			
Aluminum, Bromide				A	A	A	A	D	A	A	A	A			
Aluminum, Chloride, $\text{AlCl}_3$	2.44	A	A	A	A	A	A	A	D	A	A	A	C	C	A
Aluminum, Chlorohydroxide							A								
Aluminum, Citrate															
Aluminum, Fluoride															
Aluminum, Formate															
Aluminum, Hydroxide, $\text{Al}(\text{OH})_3$	2.88	A	A	A	A	A	A	D	A	A	A	D	C	C	B
Aluminum, Nitrate		A	A	A	A		A		B	A	A	A			
Aluminum, Oxychloride		A	A	A	A		A		D						

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CHEMICAL	THERMOPLASTICS							GASKETS				ALLOYS			
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-VINYLDENE FLUORIDE (PVDF)	POLY-ETHYLENE (PE)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
Aluminum, Phosphate															
Aluminum, Potassium Sulfate		A	A	A	A	A	A	A	A	A	A	A			
Aluminum, Salts	2.7	A	A	A	A	A	A	A	B	A	A	A	D	B	A
Aluminum, Sulfate, $\text{Al}_2(\text{SO}_4)_3$		A	A	A	A	A	A	A		A	A	A	B	B	A
Amber Acid		A	A	A	A	A	A	A	A	A	A	A			
Amines, R-NH <sub>2</sub>		C		B		A		D		D	C	D	D	A	A
Ammonia 10%		A	D	A	B	B		A	D	A	A	D	A	B	A
Ammonia, Anhydrous 99.5%, NH <sub>3</sub>		D	D	A	B	B		A	D	A	C	C	A	B	A
Ammonia, Aqueous 25%		A	A	A	A	A		A	D	A	A	A			
Ammonia, Dry Gas		A	A	A	A	A		A	D	A	A	A		A	A
Ammonia, Liquid, NH <sub>4</sub> OH		D	B	A	A	D		A	D	A	A	B		A	A
Ammonia, Nitrate, NH <sub>4</sub> NO <sub>3</sub>		B	B	A	A	B		A	A	A	C	B		A	
Ammonium Phosphate, Monobasic		A	A	A		B		A	A	A	A	A		A	A
Ammonium Phosphate, Tribasic		A	A	A		B		A	A	A	A	A		A	A
Ammonium, Acetate		A	A	A				A	A	A	A	A			
Ammonium, Alum								A							
Ammonium, Bichromate		A	A	A	A			A		A	B	B			
Ammonium, Bisulfide		A	A	A	A			A		A	A	B			
Ammonium, Carbonate, $(\text{NH}_4)_2\text{CO}_3$		A	A	A	A	A		A	A	B	C	B	B	A	B
Ammonium, Casenite															
Ammonium, Chloride, NH <sub>4</sub> Cl	1.5	A	A	A	A	A	A		A	A	A	B	A	B	A
Ammonium, Dichromate		A						A		A	A	B	A		
Ammonium, Fluoride, NH <sub>4</sub> F	1.3	A	A	A	A	A	A		A	A	B	B		B	A
Ammonium, Fluoride 10%		A	A	A	A	A	A		A	A	A	A			
Ammonium, Fluoride 20%		A	D	A	A			A		A					
Ammonium, Fluoride 25%		D	D	A	A			A		A					
Ammonium, Hydroxide, NH <sub>4</sub> OH		A	D	A	A	B	A	A	B	A	A	B	A	A	A
Ammonium, Metaphosphate		A	A	A	A	A	A		A	A	B	A	B		
Ammonium, Nitrate, NH <sub>4</sub> NO <sub>3</sub>	1.7	B	B	A	A	A	A		A	A	B	A	A		A
Ammonium, Oxalate, NH <sub>4</sub> C <sub>2</sub> O <sub>4</sub>															
Ammonium, Persulfate, $(\text{NH}_4)_2\text{S}_2\text{O}_8$	2.0	A	A	C	A			A	D	C	B	A	C	A	A
Ammonium, Phosphate		A	A	A	A	B		A	A	A	A	A		A	A
Ammonium, Phosphate Di Basic, $(\text{NH}_4)_2\text{HPO}_4$		A	A	A		B		A	A	A	A	A		A	A
Ammonium, Phosphate Monobasic, $(\text{NH}_4)\text{H}_2\text{PO}_4$									A	A	A	C		A	A
Ammonium, Phosphate Tribasic, $(\text{NH}_4)_3\text{H}_2\text{PO}_4$									A	C	A	A		A	A
Ammonium, Salts		A		A	A	A	A		C	A	A	A	D		

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CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS			
	PVC APPROX. SP. GR. AT 100% CONCEN- TRATION	CPVC	POLY- PROPYLENE (PP)	POLY- VINYLDENE FLUORIDE (PVDF)	POLY- ETHYLENE (PE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	HYPALON	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL
Ammonium, Sulfate, $(\text{NH}_4)\text{SO}_4$	1.8	A	A	A	A	A	A	B	C	A	A	B	A	A
Ammonium, Sulfide	1.3	A	A	A	A	A	A		C	A	A	A	A	
Ammonium, Thiocyanate, $\text{NH}_4\text{SCN}$		A	A	A	A	A			A	A	A	A	A	
Ammonium, Thiosulfate, $(\text{NH}_4)_2\text{S}_2\text{O}_3$							A	A	A	A	A	A	A	
Amyl Acetate, $\text{CH}_3\text{CO}_2\text{C}_5\text{H}_{11}$	.86	D	D	D	C	C	A	D	D	A	C	D	A	D
Amyl Alcohol* (See Alcohol Amyl)	0.8	C	B	A		A	A	D	B	A	A	A	A	C
Amyl Borate					A			D	A	D	A	A	A	
Amyl Bromide							A	B	D	D	D	D		
Amyl Chloride, $\text{CH}_3(\text{CH}_2)_3\text{CH}_2\text{Cl}$	0.8	D	D	D	A	D	A		A	D	D	D	B	C
Aniline*, $\text{C}_6\text{H}_5\text{NH}_2$	1.02	D	D	A	C	C	A	D	D	B	B	D	A	B
Aniline Chlorohydrate		D	D	A	A			D	B	B	D	C	D	
Aniline Hydrochloride		A	A	A	A				A	A	A	A		
Anthraquinone Sulfonic Acid			A		B		A	C		A	A	A		
Anti-Freeze							A		A	A	A	A		
Antichlor									A	A	A	A		A
Antimony Chloride, $\text{SbCl}_3$	3.1		A	A	A	A	A		A		D	D		
Antimony Pentachloride		A	D	A	A	B	D	A	C	C	C	D	D	
Antimony Trichloride		D	D	D	A			D	A	A	A	A		
Aqua Regia 80% HCL, 20% Nitric							A		A	D	C	D	D	B
Argon									A	A	D	C	D	C
Arochlor 1248		D	D	A	A	B			A		D	D	D	
Aromatic Hydrocarbons		A	A	A	A	C		A	A	A	D	D	B	A
Arsenic Acid, $\text{H}_3\text{ASO}_4$						A		A	A	A	B	B		
Arsenous Acid		D	D	D	D									
Aryl Sulfonic Acid														
Asphalt		D	D	A	A	D		A		D	B	B	C	A
Aviation Fuel (115-145 OCT)							A		A	D	B	B		
Aviation Turbine Fuel							A		A	A	A	A		
Baking Soda (See Sodium Bicarbonate)									A	A	A	A		
Barium Acetate														
Barium Carbonate, $\text{BaCO}_3$	4.3	A	A	A	A	A	A		A	A	A	A	B	A
Barium Chloride, $\text{BaCl}_2$	3.1	A	A	A	A	B	A		A	A	A	A	B	A
Barium Cyanide														
Barium Hydrate														
Barium Hydroxide, $\text{Ba(OH)}_2$	2.2	A	A	A	A	A	A	A	A	A	A	A	C	B
Barium Nitrate, $\text{BaNO}_3$		A	A	A	A	A	A		A	A	A	A	A	A
Barium Salts		A	A	A	A	A	A		A	A	A	A	A	A
Barium Sulfate, $\text{BaSO}_4$	4.4	A	A	A	A	A	A		A	A	A	A	B	A
Barium Sulfide, $\text{BaS}$	4.3	A	A	A	A	A	A		A	A	A	A	A	A
Beer		A	A	A	A	A	A		A	A	A	C	A	A
Beet Sugar Liquid		A	A	A	A	A		A	A	A	A	A	A	
Beet Sugar Liquors		A	A	A	C	D		A	A	A	A	A	A	
Benzaldehyde*, $\text{C}_6\text{H}_5\text{CHO}$	1.05	D	D	C	C	D		D	D	C	C	D	D	A

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	PVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	TEFLON	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C		
APPROX. SP. GR. AT 100% CONCEN-TRATION	CPVC	POLY-VINYLDENE FLUORIDE (PVDF)	POLY-ETHYLENE-CROSS LINKED (XLPE)	ABS	VITON	NEOPRENE	HYPALON						
Benzalkonium Chloride	A	D	C	B	D	A	D	B	D	C	C	D	B
Benzene, $C_6H_6$	0.9	D	D	D	B	A	A	A	D	B	C	B	A
Benzene Sulfonic Acid*, $C_6H_5SO_3H$		D	D	D	B	A	A	A	D	D	B	B	A
Benzene Sulfonic Acid 10%		D	D	D	B	D	A	A	D	D	D	D	B
Benzil Chloride, $C_6H_5CH_2Cl$	1.1	D	D	D	B	A	A	A	D	D	D	D	
Benzoic Acid, $C_6H_5COOH$	1.3	A	A	A	A	A	A	A	B	C	D	B	A
Benzol (See Benzene)													
Benzyl Alcohol, $C_6H_5CH_2OH$ (See Alcohol, Benzyl)	1.05		A					A	B	D	C		
Benzyl Benzoate								A	C	D	D	D	
Benzyl Chloride, $C_6H_5CH_2Cl$	1.1		A	D				D	D	D	D	D	
Bismuth Carbonate, $(BiO)_2CO_3$	6.8	A	A	A	A	A	A	A	A	A	A		
Black Liquor		A	A	A	A	A	A	A	B	A	A	A	
Bleach (See Sodium Hypochlorite)		A	A	A	A	A	A	A	A	D	D	A	
Borax, $Na_2B_4O_7$		A	A	A	A	A	A	A	A	C	A	A	
Boric Acid, $H_3BO_3$	1.4	A	A	A	A	A	A	A	A	B	A	A	A
Brake Fluid								D	A	B	C	B	
Brewery Slop		A	A	A	A	A	A	A	A	A	A	A	
Brine		A	A	A	A	A	A	A	A	A	A		
Brine Acid		A	A	D	A	A	A	A	A	B	A		
Bromic Acid		A	A	A	D	A	A	A	A	A	A		A
Bromine Dry								A	D	D	D	D	
Bromine Gas		C	D	D	A	D	A	A	D	D	D	C	
Bromine Liquid, Br	3.1	D	C	D	A	D	D	A	A	D	D	D	
Bromine Water		D	C	C	A	D	A	A	D	D	C	D	
Bromobenzene		D	D	D	A	D	A	D	D	D	C	D	A
Bromotoluene		D	B	A	D	A	A	A	D	D	D	D	
Butadiene Gas		B	A	A	A	C		A	D	B	A	B	
Butane, $CH_3(CH_2)_2CH_3$	0.8	A	A	A	A	A		A	A	D	A	B	
Butanediol* (Butylene Glycol)		A	B					A	D	B	A	A	
Butanol (See Alcohol, Butyl)								A	D			A	A
Butter								A	D	B	A	B	
Buttermilk								A	A	B	A	B	
Butyl Acetate, $CH_3COO(CH_2)_3CH_3$	0.9	D	D	C	B	D	A	D	B	D	C	C	B
Butyl Acrylate Pure		D	D	D	A			D	D	A			
Butyl Acrylate Saturated								A	D	D	D	D	
Butyl Amine		D	D	D	B			D	D	D	C	C	
Butylbenzene (Phenylbutane)								A	A	D	D	D	
Butyl Benzoate								A	A	D	D	D	
Butyl Bromide								B	C	B	D	D	
Butyl Butyrate (Butyl Butanoate)								B	D	D	D	D	
Butyl Carbitol								A	A	B	C	A	

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APPROX. SP. GR. AT 100% CONCENTRATION													
Butyl Cellosolve (Ethylene Glycol Monobutyl Ether)	A	D	A			A		D	C	C	A		
Butyl Chloride (Chlorobutane)	B	A	A	A		A		A	D	D			
Butyl Diol	D	D	D	A		A		A	B	B			
Butyl Ether								D	C	C		A	
Butyl Formate						A		D	D	B			
Butyl Hydrate						A		A	A	A			
Butyl Hydride (See Butane)						A		A	D	A			
Butyl Hydroxide						A		B	A	A			
Butyl Mercaptan	D	A	A	A		A							
Butyl Phenol	C	A	A	A		D							
Butyl Phthalate	D	D	A	A		A		C	B	D	D		
Butyl Stearate	A	A	D	A	B	A	D	A	D	B	D	A	
Butylene (Liquified Petroleum Gas)						A		D	C	B	C		
Butyraldehyde, $\text{CH}_3(\text{CH}_2)_2\text{CHO}$						A		D	B	C	D	C	
Butyric Acid, $\text{CH}_3(\text{CH}_2)_2\text{COOH}$	D	B	A	A	B	A	D	B	C	D	C	B	A
Cadmium Cyanide	A	A						A					
Cadmium Salts	A		A	A	A	A		A					
Caffeine Citrate			A	A	A	A							
Calamine	3.5	A	A	A	A	A		A					
Calcium Acetate	A	A	A	A		A		D	A	B	B	A	
Calcium Bisulfide	A	A	A	A	B	A		D	A	D	A	B	A
Calcium Bisulfite	A	A	A	A	A	A		A	A	A	A	A	A
Calcium Carbonate, $\text{CaCO}_3$	2.7	A	A	A	A	A		A	A	A	A	A	A
Calcium Chlorate, $\text{Ca}(\text{ClO}_3)_2$	2.7	A	A	A	A	A		A	A	A	A	A	B
Calcium Chloride, $\text{CaCl}_2$	2.1	A	A	A	A	A	A	A	A	A	A	B	A
Calcium Cyanide													
Calcium Hydroxide, $\text{Ca}(\text{OH})_2$	2.3	A	A	A	A	A	A	A	A	A	A	A	A
Calcium Hypochloride													
Calcium Hypochlorite, $\text{Ca}(\text{ClO})_2$	2.3	A	A	B	A	A	A	D	A	D	D	A	
Calcium Nitrate	1.820	A	A	A	A	A	A	A	A	A	B	A	A
Calcium Oxide													
Calcium Phosphate, $\text{CaHPO}_4$	2.3	A			A		A		A	A	B	A	A
Calcium Sulfate, $\text{CaSO}_4$	2.9	A	A	A	A	A	A		A	A	B	A	B
Calcium Sulfide													
Calcium Thiosulfate	1.872	A	A	A	A	A	A	B	A	A	B	A	B
Calgon (Sodium Hexametaphosphate), $(\text{NaPO}_3)_6$			C	A	D	A		A		A	A	A	
Cane Sugar Liquors		A	A	A	A		A	A	A	A	C	A	
Caprylic Acid (Octanic Acid)							A	D	A	A	B	A	
Carbinol (See Alcohol, Methyl)								D	A	A	A		

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS							GASKETS				ALLOYS			
	PVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	304 STAINLESS STEEL	TITANIUM	HASTELLOY C		
Carbolic Acid (See Phenol), C <sub>6</sub> H <sub>5</sub> OH	A	A	D	A	D	A	D	C	C	D	A	B	A		
Carbon Bisulfide*	D	D	D	A	D	A	A	B	C	D	A	C	A		
Carbon Dioxide (Wet or Dry), CO <sub>2</sub>	A	A	A	A	A	A	B	B	B	A	A	A	A		
Carbon Disulfide, CS <sub>2</sub>	D	D	D	A	C	D	A	C	C	D	A	A			
Carbon Monoxide, CO	A	A	A	A	A	A	D	A	B	A	A	A			
Carbon Tetrachloride, CCl <sub>4</sub>	1.6	D	D	D	A	D	A	D	B	D	C	D	A	C	A
Carbonic Acid, H <sub>2</sub> CO <sub>3</sub>	A	A	A	A	A	A	A	B	A	A	B	A			
Casein															
Castor Oil*	0.95	A	C	A	A	C	A	A	A	A	A				
Catsup	A	A	A	A							A	A			
Caustic Lime (Calcium Hydroxide)															
Caustic Potash (Potassium Hydroxide)	A	A	A	A											
Caustic Soda (Sodium Hydroxide)	A	A	A	A											
Cellosolve (See Butyl Cellosolve)	B	A	A	A									A		
Chloral Hydrate (Knockout Drops)	1.901	A	A	A	A			D	A		C				
Chloroacetic Acid*		A		D	A	D		A		D	B	D	D	D	A
Chloric Acid	A	A		D	A			A		D	B	D		D	
Chloric Acid 20%	A	A		D	A			A		D	C		A	A	
Chlorinated Glue															
Chlorine Dioxide	A	A	C	A			A	D		D	B				
Chlorine Dry		D	D	D	A			A		C	B	C	D	A	
Chlorine Gas Dry	D	D	D	A				A		B	D	C	D		
Chlorine Gas Wet	D	D	D	A	C	C		A		C	D	C	D		
Chlorine Liquid, Cl <sub>2</sub>	D	D	D	A	A	A		D		A	B	C	C		
Chlorine Water	A	A	C	A	A	A	B		A	B	C	C	B	D	A
Chlorosulfonic Acid, ClSO <sub>2</sub> HO	1.770	D	D	D	C	D	D	A	D	D	D	D	D	D	B
Chlorox Bleach 5.5%, CL2		A	A	C	A			A		A	B	C	B	A	A
Chocolate Syrup				A	B	D	A			A	A	D	A		B
Chresylic Acid 50%	A	A	A	B	A	A				A	A	D	A		
Chrome Alum (Chr. Potass. Sulf.)	A	A	A	B	A	A				A	A	A			
Chromic Acid 05%	A	A	D	B	B	A			D	A	A	D	D	A	A
Chromic Acid 10%	A	A	B	A	A	A			D	A	B	D	D	B	A
Chromic Acid 20%	B	B	D	A	A	A			D	B	B	C	C	C	A
Chromic Acid 30%	B	B	D	A	D	A			D	A	B	D	D	A	A
Chromic Acid 50%, H <sub>2</sub> CrO <sub>4</sub>	D	D	D	A	D	A			D	A	B	D	D	B	A
Chromium Alum	A	A	A	A	A	A	A		A	A	A	B	A	A	A
Citric Acid*, C <sub>6</sub> H <sub>8</sub> O <sub>7</sub> ·H <sub>2</sub> O	1.543	A	A	A	C	A	A	A	A	A	A	B	A	A	A
Citric Oils				A								D	A		
Cobalt Chloride	3.348	A	A	A	A	A	A		D	A	A	B	A	A	
Coconut Oil				A					D	A	A	B	A		
Cod Liver Oil				A	A							B	B		
Coffee				A	A							A	A		

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS							GASKETS				ALLOYS			
	PVC	POLY- PROPYLENE (PP)	POLY- ETHYLENE (PE)	POLY- VINYLDENE FLUORIDE (PVDF)	POLY- ETHYLENE- CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	HYPALON	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
Coke Oven Gas	D	A	A	A	A	A	A	D	A	A	B	D			
Cola Concentrates		A	A	A	A				D	A	B	B	C		
Copper Acetate	A	A	A	A					A	A					
Copper Borofluoride	A	A	A	A					A	A		D			
Copper Carbonate	A	A	A	A					A	A					
Copper Chloride, $\text{CuCl}_2\text{H}_2\text{O}$	3.4	A	A	A	B	A	A	A	A	A	C	A	A	B	D
Copper Cyanide, $\text{Cu}(\text{CN})_2$		A	A	A	B	A	A	A	A	A	A	B	A	A	A
Copper Fluoroborate, $\text{CuBF}_6 \cdot 4\text{H}_2\text{O}$	A				B	A	A		A	A	A	B		D	A
Copper Fluoride, $\text{CuF}_2$	2.9	A	A	A	A	B	A	A	A	A	A	A			
Copper Nitrate, $\text{Cu}(\text{NO}_3)_2$	2.3	A	A	A	B	A	A		A	A	A	A	A	A	A
Copper Salts		A	A	A					B	A	A	A	A		
Copper Sulfate, $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	2.3	A	A	A	A				B	B	A	B	A	C	A
Copper Sulfate 5%		A		A	B				A	A	B	A	A	A	A
Corn Oil	A	A	A					D	A	B	A	A	B		
Corn Syrup	A	A	A	A				A	A	B	A	A			
Cottonseed Oil*		A	A	A	C	A	A	D	A	B	A	B			
Cream		A	A	C	C	D	A	D	A	D	C	A	A	A	
Creosol, $\text{CH}_3\text{C}_6\text{H}_4\text{OH}$	1.05	D	D	C	C	D	A	D	A	D	D	D			
Creosote	D	D	C	A	D	A	A	D	A	D	D	B	C	A	
Cresols*, $\text{C}_6\text{H}_5\text{OH} \cdot \text{CH}_3$	D	D	C	A	D	A	A	D	A	D	D	C	A	A	
Cresylic Acid		C	C	A	A	C		A	D	D	D	D		A	A
Croton Aldehyde		D	D	A	C			A	A	B	B	B		A	A
Crude Oil	A	A	'A	A	A			A	A	D	B	B			
Cryolite	B	B	A	A	A				A	A	A	B			
Cupric Cyanide (See Copper Cyanide)					A										B
Cupric Fluoride		A	A	A	A	A	A			A	A	A	A		
Cupric Nitrate		A	A	A	A	A	A			A	A	D	A	A	D
Cupric Salts	A	A	A	A	A	A	A			A	A	A	A		
Cupric Sulfate (See Copper Sulfate)		A	A	A	A	A	A			A	A	A	A		
Cutting Oil		A								A	D	B	A	B	
Cyanic Acid (Isocyanic Acid), $\text{HOCON}$		D	D	D	A	C		A		A	A	A	A		
Cyclohexane	0.94	D	D	D	A	C	A	D	D	A	D	D	C		
Cyclohexanol, $\text{C}_6\text{H}_{11}\text{OH}$	0.95	D	D	B	C	D	A	D	D	A	B	B	C	A	A
Cyclohexanone*, $\text{C}_6\text{H}_{10}\text{O}$		D	D	A	A	A	A	D	D	D	C	D	D		
Decalin															
Decanal															
Decane															
Detergents*	A	A	B	A	C	A	A		B	A	D	C	A	A	
Detergents, Heavy Duty	A	A	A	A	A	A	A		B	A	A	A	A		
Developers															
Dextrin		A	A	A	A	A	A	A	A	A	A	A			
Dextrose		A	A	A	A	A	A	A	A	A	A	A			
Diacetone Alcohol	D	D	A	B				D	D	A	C	D	B		
Diallyl Phthalate															

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS							GASKETS				ALLOYS		
	PVC	CPVC	POLY. PROPYLENE (PP)	POLY. ETHYLENE (PE)	TEFLON	ABS	SBR	VITON	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
Diazo Salts	A	A	A	A	A	A	D	C	C	D	C			
Dibenzyl Ether, $(C_6H_5CH_2)_2O$	A	A	A	A	A	A	D	C	B	D	C			
Diethyl Amine	A	A	A	A	A	A	D	C	C	D	C			
Diethyl Ether, $CH_3(CH_2)_3O(CH_2)_3CH_3$	A	A	A	A	A	A	D	C	C	D	C			
Diethyl Phthalate	D	D	B	A	C	A	D	B	A	D	D			
Dibutyl Sebacate	B			A		A	D	D	C	B		D		
Dicalcium Phosphate	D			D		A	D	C		D		A	A	A
Dichlorethane	D			A		A	D	B	D	D	D			
Dichloro Benzene	D			A		A	D	D	A	D	D	D	D	
Dichlorobenzene	D	D		A		A	D	A	D	D	D	D	D	
Dichloroethylene, ClHC	1.25	D	D	A		A	D	D	A	D	D	D	D	
Dichloroisopropyl Ether				A										
Dichloromethane														
Dimethyl Phthalate														
Diesel Fuel	A	A	B	A	D	A	B	D	A	D	A	D	A	A
Diethanolamine, $(HOCH_2CH_2)_2NH$	1.1							B						
Diethyl Cellosolve	D	D	B	A				D	C	D	C	D	C	
Diethyl Ether								D	C	D	C	D	C	
Diethyl Ketone								D	B	D	B	D	C	
Diethyl Oxide								D	C	D	B	D	C	
Diethylamine	D	D	A	C				A	D	B	B	C	A	A
Diethylbenzene			A					A	A	D	D	A		
Diethylene Glycol*, $O(CH_2CH_2OH)_2$	A	A	A	A	B	A	A	A	D	A	A			
Diethylenetriamine														
Diglycolic Acid	A	A	A	A	A	A		A	A		B	C		
Diisobutyl Ketone					A				D	D				
Diisobutylene					A				A	D				
Diisooctyl Phthalate					B				A	B				
Diisopropyl Ketone, $(CH_3)_2CHCOCH(CH_3)_2$									D	B				
Dimethyl Amine	D	D	A	B				A	D	C	B	D		
Dimethyl Benzene									A	D	D	D	D	
Dimethyl Ether	D	D	A	A				A	B	C	B	C		
Dimethyl Formamide								A	B	B	B	D		A
Dimethyl Ketone								A	D	A	C	D	C	
Dimethyl Phthalate								A	B	D	D	D	D	A
Dimethylamine	D	D	A	D	C	A	D	D	D	D	D	D		
Diocetyl Phthalate	D	D	D	A	D	A	D	A	B	D	D	D	A	
Dioxane	D	D	B	D	D	A	D	D	B	D	D	D	A	C
Dioxolane	1.065													
Diphenyl	1.0													
Diphenyl Ether (See Diphenyl Oxide)														
Diphenyl Oxide														
Dipropylene Glycol	1.252													
Disodium Methylarsonate														
Disodium Phosphate														

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CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS		
	PVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
APPROX. SP. GR. AT 100% CONCEN-TRATION	A	A	A	A	A	D	A	A	A	A			
Distilled Water	A	A	A	A	A	A	D	A	A	A			
Divinylbenzene	D	D	D	D									
Dolomite													
Dowtherm (Ethylene Glycol)													
Dry Cleaning Solvents													
Epichlorohydrin, <chem>OCH2CHClCH2Cl</chem>	D	D	A	A	A	D	D	D		A	A	A	
Epsom Salts	A	D	A	A	A	A	A	A	A	A	A	A	B
Esters													
Ethane													
Ethanol (See Alcohol, Ethyl)													
Ethanolamine, <chem>HOCH2CH2NH2</chem>	1.02	D	D	D	D	A	B	D	A	D	B	A	A
Ethers	D	D	C	C	A	A	D	C	C	D	D	A	B
Ethyl Acetate, <chem>CH3COOC2H5</chem>	D	D	C	C	D	A	D	D	B	D	D	A	B
Ethyl Acetoacetate	D	D	D	D	A	A	D	D	A	D	D		
Ethyl Acrylate, <chem>CH2CHCOOC2H5</chem>	D	D	D	D	A	A	D	D	B	D	D		
Ethyl Alcohol*	0.8	A	A	A	A	D	A	D	A	D	A	A	
Ethyl Benzene			D			D	D	D	A	D	D		
Ethyl Bromide													
Ethyl Butyrate													
Ethyl Cellosolve													
Ethyl Chloride (Chloroethane), <chem>CH3CH2Cl</chem>	0.92	D	D	D	A	D	D	B	A	A	C	B	B
Ethyl Ether, <chem>C2H5OC2H5</chem>		D	D	B	A	D	D	A	C	D	D	C	
Ethyl Formate					A				B	B	B	D	
Ethyl Hexanol									A	A	B	B	
Ethyl Sulfate									D	C	D	D	
Ethylcellulose		D	D	C	A	D	D	B	B	C	D	D	
Ethylene Bromide		D	D	C	A	D	D	A	A	D	D	A	B
Ethylene Chloride		D	D	A	A	D	D	B	A	C	D	D	B
Ethylene Chlorohydrin		D	D	A	C	D	D	A	A	B	D	B	
Ethylene Diamine		D	D	A	C	D	D	B	D	A	A	A	
Ethylene Dichloride* (Dichloroethane), <chem>CH2Cl-CH2-CL</chem>	1.25	D	D	C	A	D	D	A	D	D	D	A	B
Ethylene Glycol*, <chem>HOCH2-CH2OH</chem>	1.1155	A	C	A	A	B	A	A	A	A	A	A	A
Ethylene Oxide, <chem>(CH2)2O</chem>	0.9	D	D	D	A	A	A	D	D	D	D	A	
Extrin	A	A	A	A	C	A	A	D	A	D	B	D	
Fatty Acids*	A	B	A	A	C	A	A	D	A	D	B	A	A
Ferric Acetate (Iron Acetate, Basic)		B				A			D		D	A	
Ferric Chloride, Anhydrous, <chem>FeCl3</chem>	2.9	A	A	A	A	B	A	A	A	A	B	D	B
Ferric Hydroxide		A	A	A	A	B	A	A	C	A	B	D	A
Ferric Nitrate, <chem>FeNO3</chem>	1.7	A	A	A	A	B	A	A	A	A	A	B	A
Ferric Sulfate, <chem>Fe(SO4)3</chem>	3.1	A	A	A	A	A	A	A	A	A	B	A	A
Ferrous Chloride, <chem>FeCl2</chem>	3.2	A	A	A	A	B	A	A	A	B	B	D	A

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS			
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-VINYLDIENE FLUORIDE (PVDF)	POLY-ETHYLENE (PE)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL
Approx. Sp. Gr. at 100% Concentration														
Ferrous Nitrate	A	A	A	A	B	A	A	A	A	B	A	B	A	B
Ferrous Sulfate, FeSO <sub>4</sub>	1.9	A	A	A	A	A	A	A	A	A	A	C	A	A
Fish Solubles*	A	A	B	B	A	A	A	A	A	A	A	D	D	A
Fluoboric Acid (Fluoro Boric Acid), HBF <sub>4</sub>	1.8	A	A	A	A	A	A	A	A	A	B	B	D	A
Fluorine Gas (Wet)	A	A	B	A		A		A	A	D	D	D		
Fluorine, Liquid	1.108	C		D	A	C	B	A	B	C	C	D	D	A
Fluosilicic Acid 25%, H <sub>2</sub> SiF <sub>6</sub>	A	A	A	A	B	A	A	A	A	A	A	B	D	D
Formaldehyde*, HCHO	1.01	D	A	A	A	B	A	A	B	B	B	B	A	B
Formaldehyde* 35%	A	A	A	A		A		A	B	A	B	B	A	B
Formaldehyde* 50%	A	A	A	A		A		B	D					
Formic Acid*, HCOOH	1.2201	A	A	A	A	C	A	A	D	A	A	C	B	A
Freon 11 (MF), CCl <sub>3</sub> F	D	A	A	A	C	A	A		D	B	D	D	A	
Freon 113 (TF), C <sub>2</sub> CL <sub>3</sub> F <sub>3</sub>	A		A	A	A	A	A		B	B	D	A	A	
Freon 114	A	A	A	A	A	A	A		A	B	C	A	A	
Freon 12	C	A	A	A	A	A	A		A	B	A	B	A	
Freon 12 (Wet)	B		A	C	A	A			A	B	B	A	D	
Freon 22, CCl <sub>2</sub> F <sub>2</sub>	D	D	A	A	D	A	A		B	B	D	A	A	
Freon TF	B	B	D	A	D	A	A		B	B	A	A	A	
Fructose	A	A	A	A	A	A	A		A	A	A	A	A	
Fruit Juice	A	A	A	A	B	A	D	A	A	A	A	A	A	
Fruit Pulp*	A	A	B	A	D	A	A	B	D	A	D	A	A	A
Fuel Oil*	B													
Fumaric Acid (Boletic Acid)														
Furan	0.938	D	D	C	B	D	C	A	D	D	D	A	B	
Furfural (Ant Oil) (Bran Oil), C <sub>4</sub> H <sub>8</sub> OCHO	1.2	D	D	C	B	D	C	A	D	D	D	C	A	B
Furfuryl Alcohol														
Gallic Acid	A	A	A	B	D	C	A	D	B	A	C			
Gas, Natural	A	A	A	A	D	A	A		B	A	D	A	A	
Gasoline*, Leaded	A	D	D	A	D	A	A	D	D	B	B	A	D	A
Gasoline*, Sour	A	B	D	A	D	A	A	D	A	D	B	A	D	A
Gasoline*, Unleaded	C	D	D	A	D	A	A	D	B	D	B	A	D	A
Gelatin	A	A	A	A	D	A	A	A	A	A	A	A	B	A
Gin*	A	A	A	A	D	A	A	A	A	A	A	A	A	
Gluconic Acid 50%	A	A	A	A	A	A	A							
Glucose, C <sub>6</sub> H <sub>12</sub> O <sub>6</sub>	A	A	A	A	A	A	A	A	A	A	A	A		
Glue	A	A	A	A										
Glycerin (See Glycerol)	A	A	A	A										
Glycerol (Glycyl Alcohol), C <sub>3</sub> H <sub>5</sub> (OH) <sub>3</sub>	1.3	A	A	A	A	B	A	A	A	A	A	A	B	A
Glycolic Acid* (See Hydroxyacetic Acid)	A	A	A	A	B	A	A	A	A	A	A	A		
Glycols*	A	A	A	A	A	A	A							
Glyoxal														
Gold Monocyanide														
Grape Juice	A	A	A	A	B	A	A							
Grape Sugar	A	A	A	A	A	A	A							
Grease	A													

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS							GASKETS				ALLOYS					
	PVC	POLY- PROPYLENE (PP)	POLY- ETHYLENE (PE)	POLY- VINYLDENE FLUORIDE (PVDF)	POLY- ETHYLENE- CROSS LINKED (XLPE)	TEFLON	ABS	SBR	VITON	EPDM	NEOPRENE	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C	
Green Liquor	A	A	A	A				D	A	A	B	B	B				
Helium																	
Heptane*, CH <sub>3</sub> (CH <sub>2</sub> ) <sub>5</sub> CH <sub>3</sub>	A	A	B	A	D		A	A	A	D	B	A	A				
Hexane*, CH <sub>3</sub> (CH <sub>2</sub> ) <sub>4</sub> CH <sub>3</sub>	0.6594	D	A	B	A		A	A	B	D	B	A	A				
Hexene	0.6734						A	A	A	D	B	A	C				
Hexyl Alcohol (Hexanol)		A	A	A	A		A		A	B							
Honey		A	A	A	A	D	A		D	A	D	A	A				
Hydraulic Oil			D	D	D	A			A	C	C	B	A				
Hydraulic Oil (Synthetic)									A	C	C	C	A				
Hydrazine	1.004	D	D	D	A		A	D	D	A	C	C	C	A			
Hydrobromic Acid, HBr	48% = 1.5	A	A	B	A	B		A	D	A	A	D	D	D	A	A	
Hydrobromic Acid 20%, Hydrobromic Acid 50%		A	A	A	A	A		A	A	A	C	D		D	A	A	
Hydrochloric Acid (Dry Gas), HCl		A	A	B	A	A		A	B	A	A	D		C	A	A	
Hydrochloric Acid 10%		A	A	A	A			A	A	B	A	A	B		C	A	
Hydrochloric Acid 20%	1.19	A	A	A	A	A	A	A	B	A	A	B	B	A	D	C	A
Hydrochloric Acid 25%		A	A	A	A	A		A	A	B	A	A	B	A	D	D	C
Hydrochloric Acid 37% (Muriatic Acid)		A	A	A	A	A		A	D	B	A	C	C	C	A	D	B
Hydrocyanic Acid, HCN		A	A	A	A	A		A	D	B	A	A	B	A	A	A	A
Hydrocyanic Acid 10%		A	A	A	A	A		A	A	B	A	A	B	A	D	D	A
Hydrofluoric Acid 10%		A	A	A	A	C	A	A	A		A	A	C	B	A	C	B
Hydrofluoric Acid 20%, HF•H <sub>2</sub> O		A	A	A	A	C	A	A			A	A	D	C	D	D	B
Hydrofluoric Acid 30%		A	A	A	A	C	A	A	D		A	A	B	C	A	D	B
Hydrofluoric Acid 40%		B	D	A	A	C	A	A	D		A	A	B	C	A	D	D
Hydrofluoric Acid 50%		D	D	A	B	C	A	A	D		A	A	B	C	A	D	B
Hydrofluoric Acid 65%	0.987	D	C	A	A	D	A	A	D		A	B	C	D	A	D	
Hydrofluoric Acid 75%, HF		D	D	A	A	A	A	A	D		A	D	D	A	D	D	A
Hydrofluosilicic Acid, H <sub>2</sub> SiF <sub>6</sub>		D	D	A	A	A	A	A			A	C	A	A	D	D	C
Hydrofluosilicic Acid 20%		D	A	A	A	A	A	A			A	A	B	B	D	D	B
Hydrogen, H		A	A	A	A	A	A	A	B		A	A	B	A	D	D	B
Hydrogen Chloride Gas Dry		A	A	A	A	A	A	A	D		A	A	B	B	A		
Hydrogen Cyanide		A	A	A	A	A	A	A			A	A	B	B	A		
Hydrogen Fluoride		D	D	A	A	A	A	A			A	A	C	A	D	D	A
Hydrogen Peroxide 05%		A	D	A	A	A	A	A			A	A	D	A	C	C	A
Hydrogen Peroxide 10%		A	A	A	A	A	A	A			A	A	D	A	C	C	A
Hydrogen Peroxide 30%		A	D	C	A	A	A	A	D		A	B	D	D	C	B	C
Hydrogen Peroxide 50%		B	B	A	A	B	A	A	D		A	C	D	D	A	C	B
Hydrogen Peroxide 90%		D	D	D	A	C	A	A	D		B	C	D	D	C	C	B
Hydrogen Peroxide, H <sub>2</sub> O <sub>2</sub>		A	D	A	A	B	A	A	D		B	A	B	C	B	A	B
Hydrogen Phosphide (See Phosphine)		D	A	A	A	A	A	A			A	B	C	C	B	A	A
Hydrogen Sulfide, H <sub>2</sub> S	1.1895	A	A	A	A	A	A	A	A	D	A	A	A	C	A	A	A
Hydrogen Sulfide (Aq. Sol.)		A	A	A	A	A	A	A	D	C	A	A	C	A	A	C	A
Hydrogen Sulfide (Dry)		A	A	A	A	A	A	A	D	A	A	A	D	A	A	C	A
Hydroquinone		A	A	A	A	A	A	A	B	A	A	A	D	A	A	A	A

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS				
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-VINYLDENE FLUORIDE (PVDF)	POLY-ETHYLENE (PE)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
Hydroxyacetic Acid (Glycolic Acid)	A	A	A	A	A	A	A	A	A	A	A	A	A	A	B
Hydroxyacetic Acid 70%, HOCH <sub>2</sub> COOH	A	A	A	A	A	A	A	A	A	A	A	D	A	A	
Hydroxylamine Sulfate	A	A	A	A	A	A	A	B	B	B	D	D	A	A	
Hypochlorous Acid	A	A	A	A	A	D	A	B	B	B	D	D	A	A	
Ink*	A	A	A	A	A	A	A	B	B	B	D	D	A	A	
Iodine Solution, I <sub>2</sub>	D	A	C	A	D	D	A	D	B	A	A	C	C	A	D
Isobutyl Alcohol (See Alcohol, Isobutyl), (CH <sub>3</sub> ) <sub>2</sub> CHOH	0.806	A	A	A	A	A	A	A	A	A	A	A	A	A	B
Isooctane, (CH <sub>3</sub> ) <sub>3</sub> CCH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	0.7	A	A	A	A	A	A	D	A	D	A	A	A	A	
Isophorone	D	D			B		A		D	D	B	D	D	B	
Isopropyl Acetate	0.9226														
Isopropyl Alcohol (See Alcohol, Isopropyl)								D	B						
Isopropyl Ether	0.723	D	D	C	A	D	A	D	D	D	D	B	D	A	
Jet Fuel JP-3	A	A	C	A	D	D	A	A	A	D	C	A	D	A	A
Jet Fuel JP-4	A	A	C	A	D	A	A	A	A	D	D	B	D	A	A
Jet Fuel JP-5	A	A	C	A	D	A	A	A	A	C	D	C	A	D	A
Kerosene*	0.81	A	A	A	A	D	D	A	C	D	A	D	D	A	A
Ketones	D	D	A	A	D	A	A	D	D	C	D	D	A	A	A
Kraft Liquor	A	A	A	A	D	A	A	D	D	D	D	D	A	A	A
Lacquer	C		A	B				D	D	A	D	D	A	A	A
Lacquer Thinner								D	D	A	D	D	A	A	A
Lactic Acid* (Milk Acid), CH <sub>3</sub> CHOHCOOH	1.2	A	A	A	A	B	A	A	A	B	B	B	A	A	B
Lard	A	A	A	A	B	A	A	D	A	C	C	A	C	A	
Lard Oil	A	A	A	A	A	A	A	D	A	A	D	B	D	A	
Latex*	A	A	A	A	A	A	A	D	A	B	C	B	C	A	A
Lauric Acid	0.833	A	A	A	A										
Lauryl Chloride, C <sub>12</sub> H <sub>25</sub> Cl		A	A	A	A	A	A								
Lead Acetate (Sugar of Lead), Pb(C <sub>2</sub> H <sub>3</sub> O <sub>2</sub> ) <sub>2</sub> ·3H <sub>2</sub> O	2.5	A	A	A	A	B	A	A	C	A	B	B	C	B	A
Lead Chloride, PbCl <sub>2</sub>	A	A	A	A			A	A	A	A	B	A	A	A	
Lead Nitrate, Pb(NO <sub>3</sub> ) <sub>2</sub>	A	A	A	A			A	A	A	A	A	B	A	B	
Lead Sulfate	A	A	A	A			A	A	A	A	B	A	A	A	
Lemon Oil	A	A	D	A		D									
Levulinic Acid	D	D	C	A	D	A	A	A	A	C	B	A	A	A	
Ligroin (Benzine)	A	A	C	A	D	A	A	A	A	C	B	A	D	A	A
Lime (Calcium Oxide), CaO	A	A	A	A				D	A	A	A	A	A	A	A
Lime-Sulfur Solution	A	A	A	A											
Linoleic Acid (Linolic Acid)	0.905	B	A	A	A	D	A	A	D	B	D	D	B	D	
Linseed Oil (Flaxseed Oil)	A	A	A	A					A	B	B	B	A	B	
Lithium Bromide, LiBr	A								A	A					
Lithium Chloride, LiCl									D						
LPG															
Lubricants		A	A	A	A				A	B	D	A		A	A
Lubricating Oil		A	A	A	A				A	B	D	A		A	A

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS		
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
Lye Solution (See Sodium Hydroxide & Potassium Hydroxide)													
Machine Oil	A	A	A	A	A	A	B	A	D	D			
Magnesium Acetate	3.0	A	A	A	A	B	A	A	A	A	A	A	B
Magnesium Carbonate, MgCO <sub>3</sub>													
Magnesium Chloride, MgCl <sub>2</sub>	2.3	A	A	A	A	B	A	A	A	A	B	B	A
Magnesium Citrate		A	A	A	A		A	A					B
Magnesium Hydroxide (Milk of Magnesia), Mg(OH) <sub>2</sub>	2.36	A	A	A	A		A	A	A				
Magnesium Nitrate, Mg(NO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	2.03	A	A	A	A	A	A		A	B	A	A	A
Magnesium Oxide													
Magnesium Sulfate (Epsom Salts), MgSO <sub>4</sub>	2.6	A	A	A	A	A	A	B	A	C	A	A	B
Maleic Acid		A	A	A	A	D		A	B	A	D	C	A
Maleic Anhydride		A	A	A	A	D		A	B	A	D	A	A
Malic Acid (Apple Acid)		A	A	A	A	D		A	B	A	C	B	A
Manganese Sulfate Mash		A	A	A	A	D		A	B	A	A	A	A
Mayonnaise				A			A		A		A	A	
Melamine (Triazine), N-C(NH <sub>2</sub> )N+ C(NH <sub>2</sub> )N-C(NH <sub>2</sub> )										C	D	D	
Mercuric Chloride, HgCl <sub>2</sub>	5.4	A	A	A	A	A	A	A	A	A	D	D	A
Mercuric Cyanide, Hg(CN) <sub>2</sub>	4.0	A	A	A	A	A	A	A	B	A	A	A	A
Mercuric Nitrate, HgNO <sub>3</sub>	4.8	A	A	A	A	A	A	A	A	A	A	A	B
Mercuric Sulfate		A	A	A	A		A		A	A			
Mercurous Chloride		A	A	A	A	A	A		A	A			
Mercurous Nitrate		A	A	A	A	A	A		A	A			
Mercury (Quicksilver), Hg	13.59	A	A	A	A	A	A	A	A	A			
Methacrylic Acid Glacial	1.015	D	A	A	A	A	A	D	A	A	A	A	B
Methane (Methyl Hydride), CH <sub>4</sub>		A	A	A	A		A	A	D	A	C	B	
Methane Sulfonic Acid				A			A	A	D	D	A	A	
Methanol (See Alcohol, Methyl), CH <sub>3</sub> OH	0.8			A			A	A	D	A	A	A	
Methoxyethyl Oleate		A	D	A	A				D	D	B	D	
Methyl Cellosolve	0.898	D	D	A	A				D	D	D	D	
Methyl Acetate, CH <sub>3</sub> CO <sub>2</sub> CH <sub>3</sub>	0.9244	D	D	B	A	D	A	D	D	B	C	D	A
Methyl Acetone				A			A	A	D	D	D	D	
Methyl Acrylate, CH-CHOOCH <sub>3</sub>				A			A	D	D	B	C	D	
Methyl Alcohol*, CH <sub>3</sub> OH		A	A	A	C	A	A	A	C	A	D	D	
Methyl Benzene (See Toluene)				A	C	A	A	A	A	D	D	D	
Methyl Bromide, CH <sub>3</sub> Br	1.732	D	D	D	A	D	C	A	D	B	C	D	
Methyl Butanol (See Alcohol, Amyl)										B	A	A	

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS				
	PVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	POLY-VINYLDENE FLUORIDE (PVDF)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	VITON	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
Methyl Butyl Ketone, <chem>CH3CO(CH2)3CH3</chem>	APPROX. SP. GR. AT 100% CONCEN- TRATION	1.3	D	D	D	A	D	A	D	D	B	D	D	A	A
Methyl Chloride* (Chloromethane), <chem>CH3Cl</chem>		D	D	C	A		A	D	D	C	C	D	C	A	C
Methyl Chloroform (Trichloroethane)		D	D	C	A		A		B	D				A	A
Methyl Ether (See Dimethyl Ether)		D	D	C	D	D	A	D	D	C	C	B	C		
Methyl Ethyl Ketone* (MEK), <chem>CH3CO•CH2CH3</chem>	0.82	D	D	C	D	D	A	D	D	A	D	D	D	A	A
Methyl Formate, <chem>HCOOCH3</chem>									D	D	A				
Methyl Isobutyl Alcohol		D	D	C	A			A	D	A	A	D	D		
Methyl Isobutyl Carbinol		D	D	B	A			A	D	B	D	D		A	A
Methyl Isobutyl Ketone, <chem>CH3C•NOHCH(CH3)2</chem>		D	D	B	A			A	D	C	D	D	D	A	A
Methyl Isopropyl Ketone									D	C	D	D	D		
Methyl Methacrylate*, <chem>CH2C(CH3)COCH3</chem>	0.95	A						A	D	D	D	C	D	B	
Methyl Propanol		A	A	A	A			A	A	B	A	A	A		
Methyl Salicylate (Wintergreen Oil)	1.180	B	A	A	A										
Methyl Sulfate		D	D	D	C			A							
Methylamine, <chem>CH3NH2</chem>										A	C	A	B		A
Methylene Bromide, <chem>BrCH2</chem>	2.47	D	D	D	D										
Methylene Chloride*, <chem>CH2Cl2</chem>	1.335	D	D	D	C	D	D	A		B	D	D	D	A	A
Methylene Iodine, <chem>CH2I2</chem>		D		C				A		A	D	A	D		
Methylhexane		A	A	A	A					A	B	A	D		
Methylisobutyl Carbinol		A	A	A	A					A	A	A			
Methylmethacrylate				A				A	D	D	D				
Methylsulfuric Acid		A	A	A	A	C	A	A	A	A	A	A			
Milk		A	A	A	A	A	A	A	D	A	C	A		A	A
Mineral Oil		B	A	A	A	D	D	A	D	A	A	B			
Molasses		A	A	A	A	B	A	A	A	C	A	A		A	A
Monochloracetic Acid (See Chloroacetic Acid)		A	A	B	A			A	D	B	C				
Monochlorobenzene (See Chlorobenzene), <chem>C6H5Cl</chem>		D		B	A			A	D	A	D				
Monoethanolamine		A	A	C	A			A	D	A	A	D	A		
Morpholine	1.002	A	A	C	A			A	D	A	D	A		A	
Motor Oil															
Mustard		A	A	A	A					A		C	B	A	A
Naphtha*		A	A	A	A	D	D	A	D	A	D	B	C	A	A
Naphthalene* (Tar Camphor), <chem>C10H8</chem>	1.15	D	D	B	A	C	D	A	D	B	D	D	D	B	B
Natural Gas		A	A	A	A			A	D	A	D	A	A		
Neon															
Nickel		A	A	A	A	A	A	A	A	A	A	A			
Nickel Acetate		A	A	A	A	A	A	A	D	A	B	B	D		
Nickel Chloride, <chem>NiCl2</chem>	3.5	A	A	A	A	B	A	A	A	A	B	B	A	B	A
Nickel Cyanide, <chem>Ni(CN)2•4H2O</chem>		A	A	A	A									A	A

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS			
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C	
APPROX. S.P. GR. AT 100% CONCEN-TRATION														
Nickel Nitrate, Ni(NO <sub>3</sub> ) <sub>2</sub> •6H <sub>2</sub> O	2.1	A	A	A	A	A	A	A	B	A	A	A	A	A
Nickel Sulfate, NiSO <sub>4</sub>	3.7	A	A	A	A	A	A	A	B	B	A	A	C	B
Nicotine*		A	A	D	C	C	A	A	C	B	A	A	A	
Nicotine Acid*		A	A	A	A	A	A	A	A	B	D	D	A	
Nitric Acid 10%		A	A	A	A	A	A	A	B	B	D	A	A	A
Nitric Acid 20%			A	A	A	A	B	C	D	D	D	D		
Nitric Acid 30%			A	A	B	C	B	D	D	B	D	D	D	
Nitric Acid 40%			A	A	C	B	C	D	A	D	D	D	C	
Nitric Acid 50%			A	A	C	B	C	D	D	D	D	D	D	
Nitric Acid 70%			D	D	D	C	C	D	C	D	D	D		
Nitric Acid Concentrate*, HNO <sub>3</sub>	1.5	D	D	D	D	D	A	D	D	D	D	D	C	
Nitric Acid Fuming*, HNO <sub>3</sub>	1.1987	D	D	D	D	D	A	D	D	C	D	C	B	A
Nitrobenzene* (Oil of Mirbane), C <sub>6</sub> H <sub>5</sub> NO <sub>2</sub>		D	D	C	A	D	A	D	C	C	D	C	D	B
Nitroethane, CH <sub>3</sub> NO <sub>2</sub>	1.13				A		A	B	A	A	A	A	A	
Nitrogen, N														
Nitrogen Dioxide, NO <sub>2</sub>				A		A								
Nitrogen Solutions														
Nitroglycerine														
Nitromethane														
Nitrous Oxide														
Ocenol		A	A	D	A									
Octane					A		A	D			C	B		
Octyl Acid (Caprylic Acid), CH <sub>3</sub> (CH <sub>2</sub> ) <sub>6</sub> COOH	0.9105				A		A	D			C	C		
Octylamine		A	A	A	A		A	D						
Oils*		A	A	A	A	C	A	D						
Oils, Aniline			D						A	B	D	D	A	A
Oils, Anise				A					A	A	D	D	A	A
Oils, Bay*									A	B	A	A	A	A
Oils, Bone*									A	A	A	A	A	A
Oils, Castor*			A						A	A	A	A	A	A
Oils, Cinnamon*			A						A	A	D	A	A	A
Oils, Citric*				A					A	A	D	A	A	A
Oils, Clove*			B						A	A	A	A	A	A
Oils, Coconut*			A						A	A	A	A	A	A
Oils, Cod Liver			A						A	A	A	A	A	A
Oils, Corn*			A	A			A		A	C	D	A	A	A
Oils, Cotton Seed*		A	A	A					A	C	D	A	A	A
Oils, Creosote				D					A	D	C	B	A	A
Oils, Crude Sour*									A	D	D	A		
Oils, Diesel Fuel			A	A					A	D	D	A	A	A
Oils, Fuel		A	A	A			A		A	D	D	B	A	A
Oils, Linseed		A	A	A					A	D	D	A	A	A
Oils, Mineral		A	A	A					A	D	A	A	A	A
Oils, Olive		A	A	A					A	B	D	A	C	A
Oils, Pine		A	A	A					A	D	D	A	A	A
Oils, Silicone				A					A	A	A		A	A

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## CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS								
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	POLY-VINYLDENE FLUORIDE (PVDF)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C				
Oils, Vegetable*	A	A	A	A	D	D	A	A	D	B	C	A	B	A	B				
Oleic Acid (Red Oil)	0.895	A	B	A	A	D	D	A	D	B	D	B	A	A	B				
Oleum		D	D	D	D	D	A	A	D	D	D	D	A	A					
Orange Extract																			
Oxalic Acid, (COOH) <sub>2</sub>	1.7	A	A	A	A	A	A	A	A	A	B	B	A	B	C	B			
Oxygen Gas		A	A	A	A	A	A	A	B	A	A	C	A						
Ozone		B	B	C	A	C	A	D	D	A	B	D	A	A					
Palmitic Acid 10%		A	A	A	A	B	A	A	B	A	B	C	A	C					
Palmitic Acid 70%		D	A	A	A	B	A	D	B	A	B	C	A	C					
Paraffin		A	A	A	A	A	A	D	B	D	B	A	D	A	A				
Pentane (Amyl Hydride)																			
Peracetic Acid 40%	1.15	D	D	D	A	A	A	A	A	B	B	B	C	C	B				
Perchloric Acid 10%		A	A	A	A	A	A	A	A	B	B	D	D	D					
Perchloric Acid 70%, HClO <sub>4</sub>	1.764	D	D	A	A	A	A	D	A	A	A	D	D	D					
Perchloroethylene, (CCl <sub>2</sub> ) <sub>2</sub>	1.6	D	D	C	A	A	A	D	D	D	D	D	D	A	A				
Perphosphate		A	A	A	A			A	D	A	A	B	A						
Petrolatum (Petroleum Jelly)		A	A	A	A			A	D	A	C	B	A	B	A				
Petroleum (Sour)*		A							D	A	D	A	A						
Petroleum Oils		A	A	B	A	B	D	A	D	A	D	C	A	C					
Phenols 100% (Carbolic Acid), C <sub>6</sub> H <sub>5</sub> OH	1.1	D	A	A	A	B	D	A	D	B	C	D	C	A	A	C	A		
Phenylacetate	1.073	D	D	D	A			A	D	B	C	D	D	C					
Phenylhydrazine		D	A	D	A			A	D	D	A	D	D	D					
Phenylhydrazine Hydrochloride		D	A	D	A				D	A	C	D	D						
Phosgene Gas		D	D	C	A				D	D	A	C	D						
Phosgene Liquid	1.392	D	D	D	C				D	D	A	C	D						
Phosphoric Acid 10%		A	A	A	A			A	A	A	A	C	C	A	A	D	B	A	
Phosphoric Acid 20%		A	A	A	A	B		A	A	A	A	B	C	A	A	B	B	A	
Phosphoric Acid 40%		A	A	A	A	A		A	A	D	A	B	D	B	A	B	D	A	
Phosphoric Acid 50%		A	A	A	A	A		A	A	D	A	C	C	B	B	B	B	A	
Phosphoric Acid 80%		A	A	A	A	A		A	A	D	A	A	A						
Phosphoric Acid 85%	1.8	A	A	A	B	B	A	A	A	D	A	A	C	C	B	B	D	C	A
Phosphoric Acid 100%										D	A	B	D	C	A	B	C	D	
Phosphoric Acid Crude, H <sub>3</sub> PO <sub>4</sub>	1.834									A	B	D	C	A	C	B	C	D	A
Phosphorus Oxychloride	1.675	A	A	A	A			A				D	D	D					
Phosphorus Red																			
Phosphorus Trichloride, PCl <sub>3</sub>	1.574	D	D	C	A	A		A		D	C	C	D	D	A	A			
Phosphorus Yellow		A	A	A	A	A		A			C	A	A		A	C	A		
Photographic Developer		A	A	A	A	B		A			A	A	A		A	C	A		
Photographic Solutions*		A	A	A	A	A		A			A	A	A						
Phthalic Acid (Terephthalic Acid)		D	D	D	A														
Phthalic Anhydride, C <sub>6</sub> H <sub>4</sub> (CO) <sub>2</sub> O		D	D	D				A											
Pickle Brine		A	A	A	A														
Pickling Solutions*		A	A	A	A	C		A											
Picric Acid		D	C	A	A														

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# CHEMICAL RESISTANCE CHART

CHEMICAL	APPROX. SP. GR. AT 100% CONCEN- TRATION	THERMOPLASTICS					GASKETS					ALLOYS		
		PVC	CPVC	POLY- PROPYLENE (PP)	POLY- VINYLDENE FLUORIDE (PVDF)	POLY- ETHYLENE (PE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	HYPALON	316 STAINLESS STEEL	304 STAINLESS STEEL
Pine Oil		A	A	A					D	A	D	C	B	D
Plating Solutions, Antimony		A	A	A				A	A	A	A	A	A	A
Plating Solution, Arsenic		A	A	A				A	A	A	A	A	A	A
Plating Solutions, Brass		A	A	A	A	A		A	A	A	A	A	A	A
Plating Solutions, Bronze		A	A	A				A	A	A	A	A	A	A
Plating Solutions, Cadmium		A	A	C	A	A			D	A	A	C	A	A
Plating Solutions, Chrome		A	A	C	A	A				C	B	C	D	A
Plating Solutions, Copper		A	A	A	A	A				A	A	A	D	A
Plating Solutions, Gold		A	A	C	A	A				A	A	A	C	A
Plating Solutions, Indium		A	A	A	A	A				A	A	A	C	A
Plating Solutions, Iron		D	A	C						A		C	A	D
Plating Solutions, Lead		A	A	A	A	A				A	A	C	B	A
Plating Solutions, Nickel		A	A	A	A	A				A	A	A	A	A
Plating Solutions, Rhodium		A	A	A	A	A				A	A	B	A	D
Plating Solutions, Silver		A	A	A	A	A				A	A	A	D	A
Plating Solutions, Tin		A	A	A	A	A				A	A	C	A	D
Plating Solutions, Zinc		A	A	A	A	A				A	A	B	A	A
Polyethylene Glycol		A	A	A	A					A	A	A	B	
Polyvinyl Acetate Emulsion		A	D	A	A					A	A	B	A	
Polyvinyl Alcohol										A	A	B		
Potash (Potassium Carbonate), $K_2CO_3$		A	A	A	A	B		A	A	C	B	A	A	A
Potassium Acetate, $KC_2H_3O_2$	1.6	A	A	A	A			A		D	A	B	B	
Potassium Alum (Aluminum Potassium Sulfate)		A	A	A	A			A		A	A	A	A	
Potassium Bicarbonate, $KHCO_3$	2.2	A	A	A	A	A		A		A	A	A	B	A
Potassium Bichromate		A	A	A	A			A		A	B	A	A	B
Potassium Bisulfate, $KHSO_4$		A	A	A	A					A	A	A	A	
Potassium Bromate, $KBrO_3$	3.3	A	A	A	A	A				A	A	A	A	
Potassium Bromide, KBr	2.7	A	A	A	A	B				A	A	A	A	B
Potassium Carbonate (Potash), $K_2CO_3$	2.4	A	A	A	A	B				A	A	B	A	B
Potassium Chlorate Aqueous, $KClO_3$	2.3	A	A	A	A	B		A		A	C	A	A	B
Potassium Chloride, KCl	2.0	A	A	A	A	B		A	A	A	A	A	A	B
Potassium Chromate, $K_2CrO_4$	2.7	A	A	A	A	B		A	A	A	A	C	B	A
Potassium Coppercyanide		A	A	A	A			A	A	A	A	A		
Potassium Cyanide, KCN	1.5	A	A	A	A	B		A	B	A	A	A	B	A
Potassium Dichromate, $K_2Cr_2O_7$	2.7	A	A	A	A	A		B	A	A	A	A	A	B
Potassium Ferricyanide		A	A	A	A	A				A	A	A	A	B
Potassium Ferrocyanide, $K_4Fe(CN)_6$	1.9	A	A	A	A	A				A	A	C	A	B
Potassium Fluoride, KF	2.5	A	A	A	A	A				C	A	B	A	
Potassium Hydroxide* (Caustic Potash), KOH	2.0	A	A	A	A	C			B	C	B	C	C	B
Potassium Hydroxide* 25%		A	A	A	B				B					
Potassium Hydroxide* 50%		A	A	A	B				B					

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS			
	PVC	POLY- PROPYLENE (PP)	POLY- VINYLDENE FLUORIDE (PVDF)	POLY- ETHYLENE (PE)	POLY- ETHYLENE- CROSS LINKED (XLPE)	TEFLON	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C	
Potassium Hypochlorite	A	A	A	A										
Potassium Iodide, KI	A	A	A	A	B									
Potassium Nitrate (Salt Peter), $KNO_3$	2.1	A	A	A	A	A	A							
Potassium Perborate	A	A	A	A	A	A	A							
Potassium Perchlorate, $KClO_4$	2.5	A	A	A	A	A	A							
Potassium Permanganate, $KMnO_4$	2.7	A	A	B	A	B	A	B	A	A	C		B	B
Potassium Persulfate	A	A	A	A	A	A	A		A	C				
Potassium Phosphate									A	A	A			
Potassium Salts								A	A	A	A			
Potassium Sulfate, $K_2SO_4$	2.7	A	A	A	A	B	A	A	A	A	A	B	A	B
Potassium Sulfide, $K_2S$	1.8	A			A	A	A		A	A	A		A	B
Potassium Thiosulfate, $K_2S_2O_3$		A	A	B	A			A	A	A	A			
Propane (Dimethyl- methane), $C_3H_8$							A	D	A	D	B	A	B	
Propanol (See Alcohol, Propyl)		A	A	A	A	A		A	A	A	A			
Propargyl Alcohol														
Propyl Acetate, $C_3H_7OOCCH_3$	0.887			A		A		D	D	B	D	D		
Propyl Alcohol, $CH_3CH_2CH_2OH$	0.8	A	A	A	A	A	A	A	A	A	A	A		
Propylene, $CH_3CH:CH_2$		D	D	C	A	C	A	D	A	D	D	D		
Propylene Dichloride					B	D	A	B	A	D	D	D		
Propylene Glycol, $CH_2OHCHOCH_3$	1.0	C					B	A	C	A	A	A	B	
Pyridine*, $C_5H_5N$	1.0	D	D	C	C	C	A	B	D	C	D	D		
Pyrogallic Acid (Pyrogallol)	B			D				A	A	A	C			
Quaternary Ammonium Salts									A	A	A			
Rayon Coagulating Bath*	A	A	A	A	C	A			A	A				
Rhodan Salts	A	A	A	A			A							
Rosins														
Rum	A		A				A							
Rust Inhibitors			A											
Salad Dressings	A		A											
Salicylaldehyde	D			C			A							
Salicylic Acid, $C_6H_4(OH)(COOH)$	A			A			A		B	A	A	C		
Saline Solutions	A	A	A	A					A	A	A	A		
Salt Brine	A	A	A	A	B		A		A	A	A	A		
Sea Water	A	A	A	A	B	A	A		A	A	B	A		
Selenic Acid, $H_2SeO_4$	2.609	A	A	A	A	B	A		A	A	A	A	C	A
Sewage	A	A	A	A			A		A	A	A	A		
Shellac Bleached			A				A						A	
Shellac Orange			A				A						A	
Silicic Acid, $SiO_2 \cdot nH_2O$	A	A	A	A	A		A		A	A	A	A		
Silicone Oil	A	A	A	A			A		A	A	A	A	A	
Silver Bromide, AgBr											C	C		A

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS							GASKETS				ALLOYS		
	PVC	CPVC	POLY- PROPYLENE (PP)	POLY- ETHYLENE (PE)	POLY- ETHYLENE- CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	HYPALON	316 STAINLESS STEEL	304 STAINLESS STEEL	TITANIUM
APPROX. SP. GR. AT 100% CONCEN- TRATION														
Silver Cyanide, AgCN	A	A	A	A	A	A	A	A	A	A	C	A	B	A
Silver Nitrate, AgNO <sub>2</sub>	A	A	A	A	B	A	A	A	A	A	A	B	A	A
Silver Salts	A	A	A	A	A	A	A	A	A	A	C	A	B	A
Silver Sulfate, AgSO <sub>4</sub>	A	A	A	A	A	A	A	A	A	A	C	A	A	A
Soap Solutions*	A	A	A	A	B	A	A	B	A	B	A	A	A	B
Soda Ash (Sodium Carbonate), NaCO <sub>3</sub>														
Sodium, Na	1.5	A	A	A	A	A	A	A	A	A	A	A	A	
Sodium Acetate, NaC <sub>2</sub> H <sub>3</sub> O <sub>2</sub>		A	A	A	B	A	A	D	C	A	B	B	A	A
Sodium Alum		A	A	A	A	A	A	A	A	A	A	A	B	B
Sodium AluminatE, Na <sub>2</sub> Al <sub>2</sub> O <sub>4</sub>														
Sodium Benzoate, C <sub>6</sub> H <sub>5</sub> COOH <sub>2</sub>	2.2	A	A	A	A		A	D						
Sodium Bicarbonate, NaHCO <sub>3</sub>		A	A	A	B		A	A	A	A	A	A	A	A
Sodium Bichromate		A	A	A	A		A	A	A	A	A	A	A	B
Sodium Bisulfate, NaHSO <sub>4</sub> •H <sub>2</sub> O	2.4	A	A	A	B	A	A	B	A	A	A	B	A	A
Sodium Bisulfite, NaHSO <sub>3</sub>	1.5	A	A	A	A	A	A	B	A	A	A	A	A	B
Sodium Borate (Borax), Na <sub>2</sub> B <sub>4</sub> O <sub>7</sub>	1.7	C	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Bromate, NaBrO <sub>3</sub>		A	A	A	A	B	A	A	A	A	A	A	A	A
Sodium Bromide, NaBr		A	A	A	B	A	A	A	A	A	A	A	A	A
Sodium Carbonate (Soda Ash), NaCO <sub>3</sub>		A	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Chlorate, NaClO <sub>3</sub>	2.5	A	A	A	B	A	A	A	A	A	C	A	B	A
Sodium Chloride (Salt), NaCl	2.2	A	A	A	A	B	A	A	A	A	A	A	C	A
Sodium Chlorite, NaClO <sub>2</sub>		D	D	D	A		B	A	D	D	A	A	C	A
Sodium Chromate, Na <sub>2</sub> CrO <sub>4</sub>		A	A	A	A	A	A	A	B	A	A	C	A	B
Sodium Cyanide, NaCN	2.5	A	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Dichromate, Na <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub>		A	A	A	A	A	A	A	A	A	B	B	A	A
Sodium Ferricyanide, Na <sub>3</sub> Fe(CN) <sub>6</sub>	1.5	A	A	A	A	A	A	A	A	A				
Sodium Ferrocyanide, Na <sub>4</sub> Fe(CN) <sub>6</sub>	1.5	A	A	A	A	A	A	A	A	A				
Sodium Fluoride, NaF	2.6	A	A	A	A	A	A	A	B	A	C	C	C	A
Sodium Hydrosulfide		C							A	A				
Sodium Hydrosulfite									A	A				
Sodium Hydroxide 15%		A	A	A	A	C	A	A	C	A	A	A	B	A
Sodium Hydroxide 20%		A	A	A	A	C	A	A	C	A	A	A	B	A
Sodium Hydroxide 30%		A	A	A	A	C	A	A	C	A	A	A	B	A
Sodium Hydroxide* 50%	2.1	A	A	A	B	C	A	A	C	A	B	D	A	B
Sodium Hydroxide* 70%		A	A	B	B	C	A	A	D	A	B	D	D	B
Sodium Hydroxide Conc. (Caustic Soda), NaOH		A	A	A	D	A	A	A	B	A	B	D	B	A
Sodium Hypochlorite 20% (Bleach), NaOCl		A	A	B	A	B	A	B	D	A	B	D	C	A
Sodium Hypochlorite Conc., NaClO		A	A	B	A	A	A	D	D	D	D	A	C	A

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## CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS		
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-VINYLDENE FLUORIDE (PVDF)	POLY-ETHYLENE (PE)	POLY-ETHYLENE-CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM
Sodium Hyposulfite													
Sodium Metaphosphate, Na(PO <sub>3</sub> ) <sub>N</sub>	A	A	C	A				A	A	B	A	A	A
Sodium Metasilicate	A	A	A	A				A	A	A	A	A	
Sodium Nitrate, NaNO <sub>3</sub>	2.3	A	A	A	A	A	A	B	B	A	B	B	
Sodium Nitrite, NaNO <sub>3</sub>	2.2	A	A	A	A	A	A	A	A	A	A	B	B
Sodium Palmitrate		A	A	A	A								
Sodium Perborate, NaBO <sub>3</sub>		A	A	A	A			A	B	A	C	B	C
Sodium Perchlorate		A	A	A	A			A	A	A	C	B	
Sodium Peroxide, Na <sub>2</sub> O <sub>2</sub>		A	A	A	A			A	B	A	C	B	A
Sodium Phosphate Acid (Di Basic), N <sub>2</sub> HPO <sub>4</sub>		A	A	A	A			A	A	A	A		B
Sodium Phosphate Alkaline (Mono Basic), NaH <sub>2</sub> PO <sub>4</sub>		A	A	A	A			A	A	A	A		
Sodium Phosphate Neutral (Tri Basic), Na <sub>3</sub> PO <sub>4</sub>		A	A	A	A			A	A	A	A		
Sodium Polyphosphate													
Sodium Silicate, NaSiO <sub>3</sub>													
Sodium Sulfate, Na <sub>2</sub> SO <sub>4</sub>	2.7	A	A	A	A	A	A	A	B	A	A	B	A
Sodium Sulfide, Na <sub>2</sub> S	1.4	A	A	A	A	A	A	A	A	A	C	B	B
Sodium Sulfite, Na <sub>2</sub> SO <sub>3</sub>	2.6	A	A	A	A	A	A	A	A	A	A	C	A
Sodium Tetraborate		A										A	
Sodium Thiocyanate, NaSCN		A	A	A	A			A	A	A			
Sodium Thiosulfate, Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub> •5H <sub>2</sub> O	1.7	A	A	A	A			A	B	A	B	A	
Sorghum													
Soy Sauce													
Soybean Oil													
Stannic Chloride, SnCl <sub>4</sub>	2.3	A	A	A	A	B	A	A	D	A	A	A	
Stannic Salts		A	A	A	A	A	A	A	A	A	A	A	A
Stannous Chloride (Tin Salts)		A	A	A	A	A	A	A	B	B	C	C	A
Starch (Amylum), C <sub>6</sub> H <sub>10</sub> O <sub>5</sub>	1.513	A	A	A	B	A	A	A	A	A	A	A	A
Stearic Acid*, CH <sub>3</sub> (CH <sub>2</sub> ) <sub>16</sub> COOH		A	A	B	A	C	A	A	B	A	C	B	A
Stoddard Solvent		D	D	C	A	D		A	D	D	B		A
Strontium Carbonate, SrCO <sub>3</sub>													A
Styrene													
Succinic Acid (Butanedioic Acid), CO <sub>2</sub> H(CH <sub>2</sub> ) <sub>2</sub> CO <sub>2</sub> H		A	A	A	A			A	D	C	D	D	A
Sugar Solutions		D	D	D	D			A	A	A	B	A	A
Sulfamic Acid, HSO <sub>3</sub> NH <sub>2</sub>		A	A	A	A			A	A	C	A	C	A
Sulfate Liquors		A	A	A	A			A	A	A	C	C	A
Sulfated Detergents		A	A	A	A								A
Sulfer 10%		A	A	A	A	B		A	D	D	C		A
Sulfer Dioxide		D	D	D	A	C		A	D	C	D		B
Sulfite Liquor		A	A	A	A	A		A	D	A	C		A
Sulfur		A	A	D	A	B	A	D	D	A	B		B
Sulfur Chloride, S <sub>2</sub> Cl <sub>2</sub>	1.690	A	A	C	A	A		A	D	A	D	D	
Sulfur Dioxide Dry, SO <sub>2</sub>		A	A	A	A	B		A	D	A	D	D	
Sulfur Dioxide Wet		D	A	A	A	B		A	D	A	C	D	B

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# CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS						GASKETS				ALLOYS			
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-VINYLDIENE FLUORIDE (PVDF)	POLY-ETHYLENE (PE)	POLY-ETHYLENE CROSS LINKED (XLPE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	HASTELLOY C
Sulfur Slurries	A	A	A	A										
Sulfur Trioxide Dry, SO <sub>3</sub>	C	C	D	D										
Sulfuric Acid 10%	A	A	A	A	B									
Sulfuric Acid 30%	A	A	A	A	A									
Sulfuric Acid 50%	1.8	A	A	A	A	A	A	A	D	C	C	C	D	A
Sulfuric Acid 60%		A	A	A	B	B		A	C	A	B	D	D	C
Sulfuric Acid 70%		A	A	C	A	B		A	C	A	A	D	D	C
Sulfuric Acid 80%		A	A	A	A	C		A	D	A	A	D	D	A
Sulfuric Acid 90% @ 23°C		A	A	C	A	D	A	A	D	A	A	D	D	A
Sulfuric Acid 95%		D	C	D	A	D	A	A	D	D	D	C	D	A
Sulfuric Acid 98%, H <sub>2</sub> SO <sub>4</sub>	1.84	D	D	D	A	D	B	D	D	D	D	D	D	
Sulfuric Acid 100%, H <sub>2</sub> SO <sub>4</sub>	1.03	A	A	A	B	A	A	D	B	C	D	D	C	B
Sulfurous Acid, H <sub>2</sub> SO <sub>3</sub>	1.667	A	A	A			A	A	B	A	D	D	B	B
Sulfuryl Chloride Syrup		A	A	A			A	A	A	B	A	A	A	
Tall Oil	0.86	A	A	A	A		A	A		A	D	B	A	
Tallow		A	A	A	A	B	A	A	B	A	B	A	A	
Tannic Acid*, C <sub>76</sub> H <sub>52</sub> O <sub>46</sub>		A	A	A	A	C	A	A	B	A	C	A	A	B
Tanning Liquors		A	A	A	A		A	A	B	A	C	A	A	
Tar		D	D	B	A		A	A	D	A	D	C	A	
Tartaric Acid (Dihydrylic Succinic Acid), C <sub>4</sub> H <sub>6</sub> O <sub>6</sub>	1.8	A	A	A	A	B	A	A	B	A	B	C	A	B
Tertiary Butyl Alcohol		A	A	A	A			A	D	A	B	D	A	
Tetrachlorethane, (Cl <sub>2</sub> HC) <sub>2</sub>		D	A	A	A			A	D	A	D	D	A	
Tetrachloroethane		B	A	A	A			A	D	D	A	D	C	
Tetraethyl Lead, Pb(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub>														
Tetrahydrofuran*	1.638	D	D	B	B	D	D	A	D	D	D	D	A	A
Tetralin, C <sub>10</sub> H <sub>12</sub>		D	D	D	A	D		A	D	A	D	D	D	
Thionyl Chloride, SOCl <sub>2</sub>		D	D	D	D	D		A	D	D	D	D	D	
Thread Cutting Oils		A	A	A	A		C	A	D	A	D	C	D	
Titanium Tetrachloride		D	D	D	D									
Titanous Sulfate	1.47	A	A	A	A		A	D	D	D	D	D	A	A
Toluene*, CH <sub>3</sub> C <sub>6</sub> H <sub>5</sub>	0.9	D	D	C	A	D	D	A	D	B	D	D	A	A
Toluene Toluol, C <sub>7</sub> H <sub>8</sub>		D	D	C	B	D		A	C	D	A	D	A	A
Tomato Juice		A	A	C	A			A	D	A	A	D	A	A
Toxaphene-Xylene		D	D	D	A									
Transformer Oil		A	A	A	A	C	A	A	D	D	A	D		
Tributyl Phosphate, (C <sub>4</sub> H <sub>9</sub> ) <sub>3</sub> PO <sub>4</sub>		D	D	C	A			A	D	A	D	D		
Trichloroacetic Acid, CCl <sub>3</sub> COOH	1.6	A	A	C	A			A	D	B	D	D	D	D
Trichloroethane, C <sub>2</sub> H <sub>3</sub> Cl <sub>3</sub>		D	D	B	A	D	D	A	D	D	D	D	A	A
Trichloroethylene, ClCH=CCl <sub>2</sub>	1.1	D	D	B	A	D	D	A	D	D	D	C	C	B
Trichloropropane	1.3888	D					A	A		A	C	A	A	
Tricresyl Phosphate		B		C	C			A	A	B	D	A	B	
Triethanolamine		A	A	A	A			A	A	D	A	A	A	
Triethyl Phosphate		A	A	D	C			A	A	A	C	A	A	
Triethylamine		A	A	A	C									

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## CHEMICAL RESISTANCE CHART

CHEMICAL	THERMOPLASTICS					GASKETS				ALLOYS			
	PVC	CPVC	POLY-PROPYLENE (PP)	POLY-ETHYLENE (PE)	TEFLON	ABS	SBR	EPDM	BUNA N (NITRILE)	316 STAINLESS STEEL	TITANIUM	304 STAINLESS STEEL	HASTELLOY C
Trimethylpropane	A	A	A	A									
Trisodium Phosphate	A	A	A	A	A	A	A	A	A	A	A	A	
Turbine Oil	A	A	B	A	D	A	D	A	D	B	D	A	
Turpentine*, C <sub>10</sub> H <sub>16</sub>	0.9	D	A	B	A	C	A	C	D	C	D	A	
Urea*, CO(NH <sub>2</sub> ) <sub>2</sub>	1.3	A	A	A	A	A	A	A	A	C	D	A	A
Urine		A	A	A	A	A	A	A	D	A	A	A	
Vanilla Extract*			A	A	A	C	A	A	D	A	A	A	
Varnish			A	A	A	A	D	A	D	B	D	A	
Vaseline		D	A	A	A	A	A	D	B	B	B	A	
Vegetable Oil		A	C	A	A	A	D	A	D	B	B	A	
Vinegar		A	A	A	A	A	B	A	B	C	B	A	A
Vinyl Acetate	0.9345	D	D	A	A	A	D	D	B	C	D		
Vinyl Chloride, CH <sub>2</sub> CHCL													
Vinyl Ether, CH <sub>2</sub> CHOCH:CH <sub>2</sub>	0.769												
Water Acid Mine		A	A	A	A	A	A	A	C	A	A	A	
Water Deionized		A	A	A	A	A	A	A	A	A	A	A	
Water Demineralized		A	A	A	A	A	A	A	A	A	A	A	
Water Distilled		A	A	A	A	A	A	A	C	A	A	A	
Water Potable, H <sub>2</sub> O		A	A	A	A	A	A	A	A	A	A	A	
Water Salt		A	A	A	A	A	A	A	A	A	A	A	
Water Sewage		A	A	A	A	A	A	A	C	A			
Weed Killers									B				
Whey									A				
Whiskey	0.9	A	A	A	A	C	A	A	A	A	A	A	
White Acid			A	A	A	A	A	A	A	A	A	A	
White Liquor		A	A	A	A	A	A	A	A	B	A	A	A
Wines		A	A	A	A	A	A	A	A	A	A	A	
Xenon, XE													
Xylene*, C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>3</sub>	0.9	D	D	D	A	C	A	D	B	D	D	A	A
Xylool		D	D	D	A	A	A	D	A	D	C	D	A
Yeast													
Zeolite													
Zinc Acetate		A	A	A	A	A	A	A	A	C	B	A	
Zinc Carbonate, ZnCO <sub>3</sub>										B	B		
Zinc Chloride, ZnCl <sub>2</sub>	2.9	A	A	A	A	A	A	A	A	A	A	B	C
Zinc Chromate										C			
Zinc Nitrate		A	A	A	A	A	A	A	A				
Zinc Phosphate, Zn <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub>													
Zinc Salts													
Zinc Sulfate, ZnSO <sub>4</sub> •7H <sub>2</sub> O	2.0	A	A	A	A	B	A	B	A	A	A	A	B
Zirlite						A		C	A	B	B		

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\* May cause stress cracking of L.D.P.E and H.D.P.E under certain conditions.

## CHEMICAL FORMULA INDEX

AgCl	Silver Chloride	C <sub>6</sub> H <sub>5</sub> (OH) <sub>3</sub> COOH H <sub>2</sub> O	Gallic Acid
AgCN	Silver Cyanide	CH <sub>2</sub> SH COOH	Thioglycolic Acid
AgI	Silver Iodide	CH <sub>2</sub> + H <sub>2</sub> O	Carbonic Acid
AgNO <sub>3</sub>	Silver Nitrate	COOH(CH <sub>2</sub> ) <sub>2</sub> CH(NH <sub>2</sub> )COOH	Glutamic Acid
AlCl <sub>3</sub>	Aluminum Chloride	COOH(CH <sub>2</sub> ) <sub>4</sub> COOH	Adipic Acid
AIK(SO <sub>4</sub> ) <sub>2</sub> 12H <sub>2</sub> O	Potassium Alum	COOH(CHOH) <sub>2</sub> COOH	Tartaric Acid
AINH <sub>4</sub> (SO <sub>4</sub> ) <sub>2</sub> 12H <sub>2</sub> O	Ammonium Alum	(COOH) <sub>2</sub> 2H <sub>2</sub> O	Oxalic Acid
Al <sub>2</sub> O <sub>3</sub> 3H <sub>2</sub> O	Alumina Trihydrate	HOOCCH <sub>2</sub> C(OH)(COOH)CH <sub>2</sub> COOH H <sub>2</sub> O	Citric Acid
Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	Aluminum Sulfate	(CH <sub>3</sub> CO) <sub>2</sub> O	Acetic Anhydride
BaSO <sub>4</sub>	Barium Sulfate	C <sub>6</sub> H <sub>4</sub> (CO) <sub>2</sub> O	Phthalic Anhydride
Br + H <sub>2</sub> O	Bromine Water	CCl <sub>4</sub>	Carbon Tetrachloride
CaCl <sub>2</sub>	Calcium Chloride	C <sub>2</sub> Cl <sub>4</sub>	Perchlorethylene
CaCO <sub>3</sub>	Calcium Carbonate	(CIC <sub>6</sub> H <sub>4</sub> ) <sub>2</sub> CHCl	DDT
Ca(HSO <sub>3</sub> ) <sub>2</sub>	Calcium Bisulfite	C <sub>2</sub> H <sub>5</sub> Br	Ethyl Bromide
CaO	Calcium Oxide	CHCl <sub>3</sub>	Chloroform
Ca(OH) <sub>2</sub>	Calcium Hydroxide (Lime)	CH <sub>2</sub> Cl <sub>2</sub>	Methylene Chloride
Ca(OCl) <sub>2</sub>	Calcium Hypochlorite	C <sub>2</sub> H <sub>4</sub> Cl <sub>2</sub>	Ethylene Dichloride
CaSO <sub>4</sub>	Calcium Sulfate	CHCICCl <sub>2</sub>	Trichloroethylene
CaSO <sub>4</sub> 2H <sub>2</sub> O	Gypsum	CH <sub>2</sub> CHCl	Vinyl Chloride Monomer
Cl <sub>2</sub>	Chlorine	(-CH <sub>2</sub> CHCl-) <sub>n</sub>	PVC
ClO <sub>2</sub>	Chlorine Dioxide	CH <sub>2</sub> OCHCH <sub>2</sub> Cl	Epichlorhydrin
CH <sub>2</sub> C(CH <sub>3</sub> )COOCH <sub>3</sub>	Ethylene Oxide	C <sub>6</sub> H <sub>6</sub>	Benzene
CH <sub>2</sub> CHCN	Acrylonitrile	C <sub>6</sub> H <sub>14</sub>	Hexane
CH <sub>3</sub> C <sub>6</sub> H <sub>2</sub> (NO <sub>2</sub> ) <sub>3</sub>	Trinitrotoluene (TNT)	C <sub>6</sub> H <sub>5</sub> CH <sub>3</sub>	Toluene
C <sub>6</sub> H <sub>4</sub> (COOC <sub>4</sub> H <sub>9</sub> ) <sub>2</sub>	Dibutyl Phthalate	C <sub>6</sub> H <sub>4</sub> (CH <sub>3</sub> ) <sub>2</sub>	Xylene
CH <sub>2</sub> NO <sub>3</sub> CHNO <sub>3</sub> CH <sub>2</sub> NO <sub>3</sub>	Nitroglycerine or Trinitro	C <sub>6</sub> H <sub>5</sub> CHCH <sub>2</sub>	Styrene
(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> O	Ether	C <sub>2</sub> H <sub>10</sub> O <sub>2</sub>	Ethyl Cellosolve
C <sub>2</sub> H <sub>6</sub> O <sub>2</sub>	Methyl Methacrylate Slurry	C <sub>2</sub> H <sub>2</sub>	Acetylene
(-CH <sub>2</sub> -O-) <sub>n</sub>	Acetal Resin Slurry	C <sub>3</sub> H <sub>8</sub>	Propane
C <sub>6</sub> H <sub>5</sub> O <sub>5</sub> (NO <sub>2</sub> ) <sub>3</sub>	Nitrocellulose	C <sub>4</sub> H <sub>10</sub>	Butane
(C <sub>6</sub> H <sub>10</sub> O <sub>5</sub> ) <sub>x</sub>	Starch	CH <sub>2</sub> CHCHCH <sub>2</sub>	Butadiene
COOH(CH <sub>2</sub> ) <sub>2</sub> CH(NH <sub>2</sub> )COONa	Sodium Glutamate (MSG)	CO <sub>2</sub>	Carbon Dioxide
CH <sub>2</sub> CHCN	Acrylonitrile	(CH <sub>3</sub> ) <sub>2</sub> CHCH <sub>2</sub> COCH <sub>3</sub>	Methyl Isobutyl Ketone
CH <sub>2</sub> CHCH <sub>2</sub> OH	Allyl Alcohol	CH <sub>3</sub> COCH <sub>3</sub>	Acetone
CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> OH	Propyl Alcohol	CH <sub>3</sub> COC <sub>2</sub> H <sub>5</sub>	Methyl Ethyl Ketone (MEK)
CH <sub>3</sub> (CH <sub>2</sub> ) <sub>4</sub> OH	Amyl Alcohol	CH <sub>3</sub> CH <sub>2</sub> NH <sub>2</sub>	Ethylamine
C <sub>6</sub> H <sub>5</sub> CH <sub>2</sub> OH	Benzyl Alcohol	(CH <sub>2</sub> OHCH <sub>2</sub> ) <sub>3</sub> N	Triethanolamine
CH <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> OH	Butyl Alcohol	CH <sub>3</sub> CONH <sub>2</sub>	Acetamide
C <sub>4</sub> H <sub>9</sub> OCH <sub>2</sub> OH	Furfuryl Alcohol	C <sub>5</sub> H <sub>5</sub> N	Pyridine
(C <sub>n</sub> H <sub>2n</sub> <sub>1</sub> ,OH)	Alcohol General Formula	C <sub>6</sub> H <sub>5</sub> NH <sub>2</sub>	Aniline
C <sub>6</sub> H <sub>5</sub> OH	Carbolic Acid (Phenol)	C <sub>2</sub> H <sub>4</sub> (NH <sub>2</sub> ) <sub>2</sub>	Ethylenediamine
C <sub>3</sub> H <sub>5</sub> (OH) <sub>3</sub>	Glycerin, Glycerol	(CH <sub>3</sub> ) <sub>2</sub> NNH <sub>2</sub>	Dimethyl Hydrazine
CH <sub>3</sub> OH	Methyl Alcohol	CO(NH <sub>2</sub> ) <sub>2</sub>	Urea
C <sub>2</sub> H <sub>5</sub> OH	Ethyl Alcohol	CH <sub>3</sub> CHO	Acetaldehyde
CH <sub>2</sub> OHCH <sub>2</sub> OH	Ethylene Alcohol (Glycol)	CH <sub>2</sub> O	Formaldehyde
CH <sub>2</sub> OHCH <sub>2</sub> OCH <sub>2</sub> CH <sub>2</sub> OCH <sub>2</sub> CJ <sub>2</sub> OH	Triethylene Glycol	CH <sub>3</sub> COOC <sub>5</sub> H <sub>11</sub>	Amyl Acetate
CH <sub>2</sub> CICOOH	Chloroacetic Acid (mono-)	CH <sub>3</sub> COOC <sub>4</sub> H <sub>9</sub>	Butyl Acetate
CH <sub>3</sub> (CH <sub>2</sub> ) <sub>2</sub> COOH	Butyric Acid	CH <sub>3</sub> COOC <sub>2</sub> H <sub>5</sub>	Ethyl Acetate
CH <sub>3</sub> CH <sub>2</sub> COOH	Propionic Acid	CH <sub>3</sub> COONa	Sodium Acetate
CH <sub>3</sub> (CH <sub>2</sub> ) <sub>16</sub> COOH	Stearic Acid	C <sub>17</sub> H <sub>35</sub> COONa	Sodium Stearate
CH <sub>3</sub> (CH) <sub>4</sub> COOH	Sorbic Acid	(CH <sub>3</sub> COO) <sub>2</sub> Zn	Zinc Acetate
CH <sub>3</sub> CHOH COOH	Lactic Acid	C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> Na	Sodium Benzene Sulfonate
CH <sub>3</sub> COOH	Acetic Acid	CS <sub>2</sub>	Carbon Bi or Disulfide
C <sub>6</sub> H <sub>5</sub> COOH	Benzoic Acid	CrCl <sub>3</sub>	Chromic Chloride
(CH COOH) <sub>2</sub>	Maleic Acid	Cr <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	Chromium Sulfate
C <sub>n</sub> J <sub>2n</sub> <sub>1</sub> ,COOH	General Formula for Fatty Acids	CuCl <sub>2</sub>	Copper Chloride
C <sub>76</sub> H <sub>52</sub> O <sub>46</sub>	Tannic Acid	Cu(CN) <sub>2</sub>	Copper Cyanide
		Cu(NO <sub>3</sub> ) <sub>2</sub> H <sub>2</sub> O	Copper Nitrate

## CHEMICAL FORMULA INDEX

CuS.....	Copper Sulfide	Na <sub>2</sub> CO <sub>3</sub> .....	Sodium Carbonate
CUSO <sub>4</sub> 5H <sub>2</sub> O.....	Copper Sulfate	NaF.....	Sodium Fluoride
D <sub>2</sub> O.....	Heavy Water, Deuterium Oxide	NaHCO <sub>3</sub> .....	Sodium Bicarbonate
F <sub>2</sub> .....	Fluorine	NaH <sub>2</sub> PO <sub>4</sub> .....	Sodium Phosphate (Mono)
FeCl <sub>3</sub> .....	Ferric Chloride	NaHSO <sub>3</sub> .....	Sodium Bisulfite
Fe <sub>2</sub> O <sub>3</sub> .....	Iron Oxide	NaNO <sub>3</sub> .....	Sodium Nitrate
H <sub>2</sub> .....	Hydrogen	Na <sub>2</sub> O <sub>2</sub> .....	Sodium Peroxide
He .....	Helium	Na(OCl).....	Sodium Hypochlorite
H <sub>3</sub> AsO <sub>4</sub> 1/2H <sub>2</sub> O.....	Arsenic Acid	NaOH .....	Sodium Hydroxide (Caustic)
HBF <sub>4</sub> .....	Fluoboric Acid (Boro & Hydro)	NaS.....	Sodium Sulfide
H <sub>3</sub> BO <sub>3</sub> .....	Boric Acid	Na <sub>2</sub> SO <sub>3</sub> .....	Sodium Sulfite
HBrO <sub>3</sub> .....	Bromic Acid	Na <sub>2</sub> SO <sub>4</sub> .....	Sodium Sulfate
HCl.....	Hydrochloric Acid	Na <sub>2</sub> S <sub>2</sub> O <sub>8</sub> .....	Sodium Persulfate
HCl + HNO <sub>3</sub> .....	Aqua Regia	Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub> 5H <sub>2</sub> O.....	Sodium Thiosulfate (Hypo)
HCN .....	Hydrocyanic Acid (Prussic)	Na <sub>2</sub> SiF <sub>6</sub> .....	Sodium Silicofluoride
HCOOH.....	Formic Acid	Na <sub>2</sub> SiO <sub>3</sub> .....	Sodium Metasilicate
H <sub>2</sub> CrO <sub>4</sub> .....	Chromic Acid	NH <sub>3</sub> .....	Ammonia
HF.....	Hydrofluoric Acid	NH <sub>4</sub> Cl .....	Ammonium Chloride
HNO <sub>3</sub> .....	Nitric Acid	(NH <sub>4</sub> )HPO <sub>4</sub> .....	Ammonium Phosphate, (DI)
H <sub>2</sub> NNH <sub>2</sub> .....	Hydrazine	NH <sub>4</sub> NO <sub>3</sub> .....	Ammonium Nitrate
H <sub>2</sub> O.....	Water	NH <sub>4</sub> OH.....	Ammonium Hydroxide
H <sub>2</sub> O <sub>2</sub> .....	Hydrogen Peroxide	(NH <sub>4</sub> ) <sub>2</sub> S <sub>2</sub> O <sub>8</sub> .....	Ammonium Persulfate
HOCl.....	Hypochlorous Acid	(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> .....	Ammonium Sulfate
H <sub>3</sub> PO <sub>4</sub> .....	Phosphoric Acid	NiCl <sub>2</sub> .....	Nickel Chloride
H <sub>2</sub> SiF <sub>6</sub> .....	Fluosilicic Acid (Hydro)	NiSO <sub>4</sub> .....	Nickel Sulfate
H <sub>2</sub> SO <sub>3</sub> .....	Sulfurous Acid	O <sub>2</sub> .....	Oxygen
H <sub>2</sub> SO <sub>4</sub> .....	Sulfuric Acid	O <sub>3</sub> .....	Ozone
HSO <sub>3</sub> NH <sub>2</sub> .....	Sulfamic Acid	Pb <sub>3</sub> (AsO <sub>4</sub> ) <sub>2</sub> .....	Lead Arsenate
KClO <sub>4</sub> .....	Potassium Perchlorate	Pb(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub> .....	Lead Tetraethyl
K <sub>2</sub> CrO <sub>4</sub> .....	Potassium Chromate	Pb(C <sub>2</sub> H <sub>3</sub> O <sub>2</sub> ) <sub>2</sub> 3H <sub>2</sub> O.....	Lead Acetate
K <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub> .....	Potassium Di Chromate	Pb <sub>3</sub> O <sub>4</sub> (Also PbO) .....	Lead Oxide Litharge
KH <sub>2</sub> PO <sub>4</sub> .....	Potassium Phosphate (Mono)	PCl <sub>3</sub> .....	Phosphorous Trichloride
KI .....	Potassium Iodide	POC <sub>1</sub> .....	Phosphorous Oxychloride
KMnO <sub>4</sub> .....	Potassium Permanganate	S .....	Sulfur
KNO <sub>3</sub> .....	Potassium Nitrate	SiCl <sub>4</sub> .....	Silicon Tetrachloride
KOCl.....	Potassium Hypochlorite	SiO <sub>2</sub> .....	Silica
KOH .....	Potassium Hydroxide (Potash)	SnCl <sub>2</sub> .....	Stannic Chloride
K <sub>2</sub> SO <sub>4</sub> .....	Potassium Sulfate	SnF <sub>2</sub> .....	Stannous Fluoride
LiBr .....	Lithium Bromide	SO <sub>2</sub> .....	Sulfur Dioxide
MgCl <sub>2</sub> 6H <sub>2</sub> O.....	Magnesium Chloride	SO <sub>2</sub> ClOH.....	Chlorosulfonic Acid
MgCO <sub>3</sub> .....	Magnesium Carbonate	TiO <sub>2</sub> .....	Titanium Dioxide
MgO .....	Magnesium Oxide	ZnCl <sub>2</sub> .....	Zinc Chloride
Mg(OH) <sub>2</sub> .....	Magnesium Hydroxide	ZnO .....	Zinc Oxide
MgSO <sub>4</sub> .....	Magnesium Sulfate	ZnS .....	Zinc Sulfide
Mg <sub>5</sub> S <sub>14</sub> O <sub>10</sub> (OH) <sub>2</sub> .....	Talc Slurry	ZnSO <sub>4</sub> 7H <sub>2</sub> O.....	Zinc Sulfate
N <sub>2</sub> .....	Nitrogen		
Na <sub>2</sub> B <sub>4</sub> O <sub>7</sub> 10H <sub>2</sub> O.....	Borax, Sodium Borate		
NaBO <sub>2</sub> H <sub>2</sub> O <sub>2</sub> 10H <sub>2</sub> O .....	Sodium Perborate		
NaCl .....	Sodium Chloride		
Na <sub>2</sub> Cr <sub>2</sub> O <sub>7</sub> 2H <sub>2</sub> O.....	Sodium Bichromate		
Na <sub>2</sub> CrO <sub>4</sub> 10H <sub>2</sub> O .....	Sodium Chromate		
NaCN .....	Sodium Cyanide		
NaClO <sub>3</sub> .....	Sodium Chlorate		